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科技领先的包装机械制造商
Technology Leading Packaging Machinery Manufacturers

GUOTAI MACHINERY



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瑞安市国泰机械有限公司
Ruian Guotai Machine Co.,Ltd.





以质量赢信誉，以信誉创品牌，以品牌赢市场！
High Quality, Good Serves, Reasonable Price!

Brief Introduction 企业简介

国泰机械有限公司位于风景秀丽的东海之滨—瑞安市，是一家历史悠久、以科技为领先的包装机械制造商，专业生产包装机械及成套系列包装设备。公司技术力量雄厚、加工设备精良、检测设备齐全，在国内外塑料包装机械市场享有较高的知名度和信誉度。

我司主要生产吹膜机、制袋机、印刷机、缠绕膜机、气泡膜机、造粒机等全套塑料包装机械设备，以上产品拥有多项高端技术的合作、居目前国内领先水平，完美的产品将为我司用户的生产提高品质、效率，将会创造更好的经济效益。产品畅销全国各地，远销东南亚、中东、中亚、俄罗斯、欧洲、南美、北美、非洲等几十个国家和地区，市场反应良好，客户有口皆碑。

公司自创办以来，一直“以质量赢信誉，以信誉创品牌，以品牌赢市场”的经营销售理念，狠抓企业内部管理及售后服务，注重科技进步和信息，在不断发展壮大自己的同时，又吸取了广大用户的合理建议，使自身产品不断改进创新，使其品质更加卓越，性能更加优越，结构更具人性化。

国泰机械始终坚持“以人为本”的承诺，“企”字无人即为“止”，“重质量，守信誉”是企业的永恒主题，不断健全经营机制，完善全方位产品和卓有成效的服务回报于社会，同时也深信本着对产品质量的严格要求，只有客户的成功，才有国泰的发展，国泰机械竭诚与国内外各界客商携手合作，共同迈向成功！

Ruian Guotai Machine Co.,Ltd. Is one of the leading manufacturer & provider of whole plant equipments for making plastic film and plastic bags, including Film Blowing Machine, Bag-Making Machine, Printing Machine, Stretch Film Machine, Slitting & Rewinding Machine, Bubble Film Machine, Label Printing Machine and Recycling Machine.

Our Director has been engaged in making Plastic Machine since 1988. The 26 years of experience gears "GUO TAI" a reputed name from China to Asia, Middle East & Gulf Area, Africa, Eastern European and other parts of the world.

Based on the 26 years of experience and outstanding R&D team, "GUO TAI" insists to make machines with quality first, customer first. Our machines are well favoured by customers due to easy operation, perfect performance, easy maintenance and good & prompt after-sale service. Welcome old customers and new customers send us inquiries or visit our company. We'll sincerely do our best to offer best quality and service to all customers.

二十六载实力铸就荣耀与未来

The twenty-six years efforts created honors and future



ISO9001 CERTIFIED COMPANY

三层共挤薄膜吹塑机组(IBC膜泡内冷)

Three-layer Co-extrusion Film Blowing Machine(IBC SYSTEM)

- New tech of extrusion, large capacity (more than 30% capacity increase), good plasticizing performance.
- Advanced technique of central-fed compact die head, compact structure, quick-change formula, saving raw materials.
- IBC (internal bubble cooling) system to improve the output, reduce energy consume, get better product quality.
- Horizontal type reversing haul-off system to improve film quality, avoid edge wrinkling, be suitable for the process of high-speed printing and multi-operation.
- It adopts full-automatic double-station winding system, automatic roll changing, automatic cutting, meter counting functions.
- Precise double-lip air ring
- The surface of the machine frame is processed by advanced paint technology with long using life and superior anti-uk-performance.
- Incorporating many latest technologies to get higher output, better film thickness tolerance, and lower power consumption, and gain more value for the customers.



主要技术参数 / Main Technical Parameter		
型号	Type	SJ-GS1700
层数	Layer	3
薄膜最大挤径	Max. film lay flat width	1600mm
薄膜厚度	Film thickness	0.03-0.12mm
膜头产量	Max. Output	250-300kg/h
使用原料	Resin	MLLDPE, LLDPE, LDPE, EVA
螺杆直径	Screw diameter	φ55-φ65-φ55mm
螺杆长径比	Screw L/D ratio	30:1
螺杆转速	Max. screw rotation speed	1200min
主电机功率	Power of main motor	22/37/22kw
膜泡冷却形式	Bubble cooling mode	精密双风口负压风环、IBC膜泡内冷系统 Precise double-lip air ring, IBC (internal bubble cooling) system
旋转牵引形式	Haul-off type	水平式360度、旋转牵引系统 Horizontal type 360 degree reversing haul-off system
牵引速度	Haul-off speed	45-120min
总功率	Total power	220kw
外形尺寸(L×W×H)	Overall dimensions	11000×7000×10000mm
重量	Total weight	30T

- 全新型挤出技术，产量大（产能提升30%以上），而且塑化性能好。
- 全新技术中心进料螺旋式模头，结构紧凑、快速更换配方、节约原料。
- IBC膜泡内冷装置，不仅提高产量，节约能耗，还可以提升薄膜制品的质量。
- 水平式薄膜旋转牵引系统，大大提升薄膜卷质量，杜绝荷叶边现象，适应高速印刷、复合工序处理。
- 全自动双工位收卷机，具有自动换卷、切膜、计米功能。
- 精密双风口负压风环。
- 机架表面全部采用先进烤漆工艺处理，外表美观大方，使用寿命长，防锈性能出众。
- 收膜设备重点强调设备的经济性、高产能和低成本，具有良好的性价比，诚为广大客户的理想选择。

3SJ-G1000 3SJ-G1200 3SJ-G1500

三层共挤旋转机头吹膜复合机组

Three-layer Common-extruding Rotary Die Film Blowing Machine

特点 CHARACTERISTICS

1. 机头采用分层式螺旋式模头可360度连续旋转。
 2. 快速换网装置结构合理，易于更换过滤器，使用可靠。
 3. 机组配备各种功能部件：记长装置、纵切装置、冷却水排、展平器、收边装置等。
1. Die head is layer type spiral mandrel, continuous 3600 rotation.
 2. Screen pack change design is reliable, safe in operation and change the filter screen easier.
 3. Various functional parts may be installed to the lies, such as length counting device, vertical cutting device, cooling water roll pipe, film spreading rollers, scrap collecting device.

用途 USE

三层塑料共挤吹膜复合机组是我厂根据市场需求而研制的，在设计结构上吸收了国内外同类产品先进水平。它用平挤上吹法可连续吹制折幅宽度为800/1500毫米，厚度为0.08毫米的各种 LDPE、HDPE、LLDPE、MLLDPE、PA 包装膜。这种膜由于其阻隔性好、保湿、防湿、防霉、防霉、耐穿、耐油。因此可广泛用于用于轻量包装，如各种鲜果、肉食品、薯条、鲜牛奶、液体饮料等。

选择性配置 Optional Equipment



HYDRAULIC NET CHANGER

The lines are designed developed by our corporation according to market need, they reach the advanced levels in the 90s, come up with analogous lines in home. It is optimum designed on the bounds of preference of analogous lines in foreign and home. The lines can be blown continuous 800/1500mm in fold width 0.08mm in the thickness packaging films, film has good insulation, for instance holding temperature, antimild, antireaze, anti-rain, anti-rosk, insulation oxygen, oil resistive, and so used for light and heavy-duty packaging, for example fresh fruits, meat-feeding, salt vegetables, fresh milk, drink.

主要技术参数 / Main Technical Parameter				
型号	Model	3SJ-G1000	3SJ-G1200	3SJ-G1500
螺杆直径	Screw Diameter	φ55 × 2 φ60 × 1	φ60 × 2 φ65 × 1	φ65 × 2 φ70 × 1
螺杆长径比	Screw Ratio L/D	28: 1	28: 1	28: 1
螺杆转速	Screw Speed	15-150/min	15-150/min	15-150/min
主电机功率	Main Motor Power	15Kw × 2 18.5Kw × 1	18.5Kw × 2 22Kw × 1	22Kw × 2 30Kw × 1
挤出机产量	Extrusion Output	110kg/h	140kg/h	170kg/h
模口规格	Range of Die	φ1.50 × 200	φ200 × 250	φ250 × 300
薄膜厚度范围	Single-sided Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
薄膜最大挤径	Max. Folding Width of Film	1000mm	1200mm	1500mm
电机总容量	Electric Total Capacity	70kw	88kw	102kw
外形尺寸	Overall Dimension	6900 × 4100 × 9000mm	6800 × 4300 × 6000mm	7000 × 4800 × 7500mm
机器重量	Weight of Machine	6T	8T	10T

外观和规格如有更改，恕不另行通知。Technical Parameters are subject to change without prior notice!

2SJ-G系列两层共挤旋转机头吹膜机组(快速袋吹膜机)
2SJ-G Series Double-layer Co-extrusion Rotary Die Film Blowing Machine Set

用途 USE

用于吹制低密度聚乙烯(LDPE)、高密度聚乙烯(HDPE)和线性低密度聚乙烯(LLDPE)等复合材料。广泛应用于液体包装、印刷基材、出口产品包装、工业品包装等。

It is used for blowing the plastic laminated film of low density polyethylene (LDPE), high density polyethylene(HDPE)and linear low density polyethylene (LLDPE)etc. Which are widely used for packing liquid, printed base material, products for export and industrial products.etc.



特点 CHARACTERISTICS

1. 两层共挤复合膜可延长连续包装保鲜期。
2. 挤出机的机筒、螺杆均采用优质合金钢经精密加工和氮化处理，使其硬度达到最佳值，经久耐用。
3. 辅机设平台式工作台，使操作方便并配制定泡圈。
4. 卷取装置：双收双割，其动力采用力矩电机，可保持适宜的张力，收卷整齐，换卷方便。

1. Double-layer co-extrusion laminated film can prolong the length for preservation of liquid package.
2. The cylinder and the screw stem of the extruder are made of high quality alloy steel with optimum hardness and durable service after precision finishing and nitrogeen treatment.
3. The auxiliary machine has a platform working table for making operation easy and is equipped with bubble stabilizing ring.
4. Double-rolling and double-cutting coiling unit adopts torque motor to keep proper tensions and make rolling even and rollichanging easy.

主要技术参数		Main Technical Parameter		
型号	Model	2SJ-G50	2SJ-G55	2SJ-G60
螺杆直径	Diameter of screw	φ 60×2	φ 55×2	φ 60×2
长径比	L/D	28: 1	28: 1	28: 1
筒壁折径	Reduced diameter of film(mm)	800	1000	1200
薄膜单面厚度	Single-face Thickness of film(mm)	0.015-0.10	0.015-0.10	0.015-0.10
最大产量	Max. Output(kg/h)	50	70	85
主机功率	Power of main motor(kw)	11×2	15×2	18.5×2
加热功率	Heating Power(kw)	25	30	42
外形尺寸	Outline diameter(L×W×H)(mm)	4200×2200×4000	4600×2400×4600	5000×2800×4000
机重	Weight(T)	4	5	6

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

SJ-C75、90、105、120系列高速吹膜机组
SJ-C75、90、105、120 Series High Speed Film Blowing Machine Set

用途 USE

用于吹制高低压聚乙烯。产品广泛用于复合膜，包装膜，农业遮盖膜，纺织品，服装袋膜等包装；主机采用变频调速，增加了主机调速的稳定性，并可节电30%，螺杆材料采用38铬镍铝，经氮化处理，牵引机采用升降式，不管吹大、小规格薄膜均能使其冷却效果达到最佳值。

It is used for blowing high-low pressure polyethylene, which has been widely used for producing laminating film, packing film, agricultural covering film, bag or film for textile and clothing and other packing material. The main motor adopts frequency control of motor speed to improve the speed regulating stability of main motor and save electricity by 30%. The screw and material barrel adopt 38 chrome-molybdenum aluminum which has been nitrogen treated and the traction frame adopts lifting type. No matter what size the film is, big or small, it can achieve the best effect of cooling.



自动吸料机
Auto Loader

选择性配备
OPTIONAL EQUIPMENT



HYDRAULIC NET CHANGER



主要技术参数		Main Technical Parameter			
型号	Model	SJ-C75	SJ-C90	SJ-C105	SJ-C120
螺杆直径	Screw Diameter	75mm	90mm	105mm	120mm
螺杆长径比	Screw Ratio(L/D)	28:1	28:1	28:1	28:1
螺杆转速	Screw Speed	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主机功率	Power of Main Motor	37kw	45kw	55-75kw	75-90kw
最大产量	Main Output	120kg/h	150kg/h	190kg/h	220kg/h
薄膜最大直径	Max. Folding Width of Film	1500mm	2000mm	2200mm	2500mm
薄膜单面厚度	Single-sided Thickness of Film	0.01-0.08mm	0.01-0.08mm	0.01-0.08mm	0.01-0.08mm
总功率	Total Power	70kw	85kw	120kw	150kw
机器重量	Weight of Machine	5.5T	6T	10T	12T
外形尺寸	Overall Dimensions	7100×3200×6500mm	8050×3550×8000mm	9500×4000×9500mm	10200×4200×12000mm

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SJ-B50, 55, 65, 65-1系列升降旋转机头吹膜机(PE热收缩膜吹膜机)

SJ-B50, 55, 65, 65-1 Rotary Machine Head Film Blowing Machine Set (PE Heat-shrinkable Film Blowing Machine)

用于吹制高低压聚乙烯, 产品广泛用于复合膜, 包装膜, 农业遮盖膜, 纺织品, 服装袋或膜等包装; 主机采用变频调速, 增加了主机调速的稳定性, 并可节电30%; 螺杆料筒采用38铬钼铝, 经氮化处理, 牵引机架采用升降式, 不管吹大、小规格薄膜均能使其冷却效果达到最佳;

It is used for blowing high-low pressure polyethylene, which has been widely used for producing laminating film, packing film, agricultural covering film, bag or film for textile and clothing and other packing material. The main motor adopts frequency control of motor speed to improve the speed regulating stability of main motor and save electricity by 30%. The screw and material barrel adopt 38 chrome-molybdenum aluminum which has been nitrogen treated and the traction frame adopts lifting type. No matter what size the film is, big or small, it can achieve the best effect of cooling.



选择性配备 /OPTIONAL EQUIPMENT

- 1) 自动喂料机 4) 自动换卷装置 1) AUTO LOADER 4) AUTO WINDER
- 2) 表面处理 5) 双风口水环 2) FILM SURFACE TREATER 5) DOUBLE-LIP AIR RING
- 3) 快换装置 3) HIGH SPEED NET CHANGER

主要技术参数	Main Technical Parameter				
型号	Model	B50	B55	B65	B65-1
螺杆直径	Screw Diameter	50mm	55mm	60mm	65mm
螺杆长径比	Screw Ratio(L/D)	28:1	28:1	28:1	28:1
螺杆转速	Speed	10-100r/min	10-100r/min	10-100r/min	10-100r/min
主机功率	Power of Main Motor	11Kw	15Kw	18.5Kw	22Kw
最大挤出量	Max Output	35kg/h	50kg/h	65kg/h	80kg/h
薄膜最大折径	Max. Folding Width of Film	600mm	800mm	1000mm	1200mm
薄膜单面厚度	Single-side Thickness of Film	0.01-0.08mm	0.01-0.08mm	0.01-0.08mm	0.01-0.08mm
总功率	Total Power	22Kw	28Kw	32Kw	39Kw
机器重量	Weight of Machine	6200 × 2050 × 4700mm	6800 × 2500 × 5000mm	7200 × 2700 × 5800mm	7300 × 2900 × 5800mm
外形尺寸	Overall Dimensions	2.5T	2.9T	3.4T	3.5T

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice

SJ-A50, 55, 65, 65-1系列 高低压超薄吹膜机

SJ-A50, 55, 65, 65-1 PE High & Low-pressure Blowing Film Machine

本机组挤出机, 机筒、螺杆均采用优质合金钢, 氮氧化处理和精密加工, 具有最佳的硬度和耐磨性, 特殊设计的螺杆产量高, 塑化好, 适用于吹制低密度聚乙烯(LDPE)高密度聚乙烯(HDPE)线性低密度聚乙烯(LLDPE)等塑料薄膜, 广泛应用于食品、服装、垃圾袋、背心袋等民用及工业包装。

Its extruder cylinder and screw rods are made of quality alloy steel that have been nitridized and processed in a precision way. Hence it is sound in hardness, durable in corrosion resistance. The specially-designed screw is of sound quality in plasticizing, which helps increase the production capacity. It is applied to blowing the plastic films like low density polyethylene (LDPE), high density polyethylene (HDPE) and linear low density polyethylene (LLDPE). It is widely applied to producing the packing bags for foodstuff, clothing, rubbish bag and vest ones.



选择性配备 /OPTIONAL EQUIPMENT

- 1) 自动喂料机 2) 铝加热圈 3) 气胀轴 4) 旋转换头装置 5) 双功位收卷机 6) 自动升降 7) 气缸压辊
- 1)AUTO LOADER 2)CAST ALUM HEATER 3)AIR SHAFT 4)ROTARY DIE DEVICE 5)DOUBLE SIDES WINDER 6) UP AND DOWN 7) PNEUMATIC DEVICE

主要技术参数	Main Technical Parameter				
型号	Model	A50	A55	A65	A65-1
螺杆直径	Diameter of screw	φ50	φ55	φ60	φ65
薄膜折径	Reduced diameter of film(mm)	100-600	200-800	300-1000	400-1200
薄膜单面厚度	Single-face Thickness of film(mm)	0.01-0.08	0.01-0.08	0.01-0.08	0.01-0.08
最大挤出量	Max. Exclusion(gh)	35	50	65	80
长径比	L/D	28:1	28:1	28:1	28:1
主机功率	Power of main motor(kw)	11	15	18.5	22
牵引电机功率	Power of Traction motor(kw)	1.1	1.1	1.5	1.5
加热功率	Heating Power(kw)	11	13	19	21
外形尺寸	Outline diameter(L×W×H)(mm)	5000 × 1600 × 3800	5600 × 2200 × 4700	6500 × 2300 × 5150	6500 × 2500 × 5150
机重	Weight(T)	1.8T	2.2T	2.6T	2.8T

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice

SJ-H 50, 55, 65系列 高速吹膜机

SJ-H 50, 55, 65PE High Speed Blowing Film Machine

用途 USE

本机组挤出机、机筒、螺杆均采用优质合金钢，氮化处理及精密加工，具有最佳的硬度和耐腐蚀性。特殊设计的螺杆产量高、塑化好。适用于吹制低密度聚乙烯(LDPE)高密度聚乙烯(HDPE)线性低密度聚乙烯(LLDPE)等塑料薄膜。广泛应用于食品、服装、垃圾袋、背心袋等民用及工业包装。

Its extruder,cylinder and screw rods are made of quality alloy steel that have been nitrized and processed in a precision way. Hence it is sound in hardness, durable in corrosion resistance. The specially-designed screw is of sound quality in plasticizing, which helps increase the production capacity. It is applied to blowing the plastic films like low density polyethylene (LDPE), high density polyethylene (HDPE) and linear low density polyethylene (LLDPE). It is widely applied to producing the packing bags for foodstuff, clothing, rubbish bag and vest ones.



选择性配备 OPTIONAL EQUIPMENT

- 1)自动装料机 2)换模头装置 3)膜厚控制器 4)膜宽控制器
1) AUTO LOADER 2) ROTARY DIE DEVICE 3) Thickness Auto Controller 4) Film Width Auto Controller

主要技术参数	Main Technical Parameter			
型号	Model	50	55	65
螺杆直径	Diameter of screw	φ50	φ55	φ60
薄膜折径	Reduced diameter of film(mm)	100-800	200-800	300-1000
薄膜单面厚度	Single-face Thickness of film(mm)	0.01-0.1	0.01-0.1	0.01-0.1
最大挤出量	Max. Output(kg/h)	155	175	190
长径比	L/D	30:1	30:1	30:1
主机功率	Power of main motor(kw)	15	22	37
牵引电机功率	Power of Traction motor(kw)	1.5	1.5	1.5
最大线速度	Max. Line Speed(Min)	100	100	100
外形尺寸	Outline diameter(L×W×H)(mm)	6000×1600×4000	6500×2200×4700	7000×2300×5250
机重	Weight(T)	2.0T	2.5T	3.5T

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

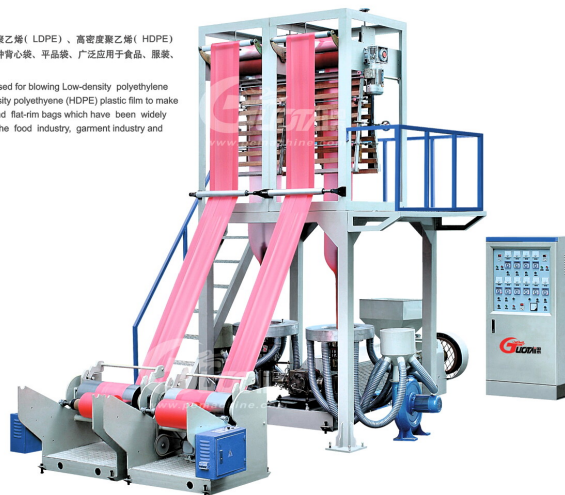
HD/LD/LLDPE 双机头吹膜机

SJ65-FM600 SJ70-FM700 SJ75-FM800 Double-head Film Blowing Machine

用途 USE

用于吹制低密度聚乙烯(LDPE)、高密度聚乙烯(HDPE)塑料薄膜。可制成各种背心袋、平口袋。广泛应用于食品、服装、纺织、工业等包装。

This machine set is used for blowing Low-density polyethylene (LDPE) and high density polyethylene (HDPE) plastic film to make various vest bags and flat-rim bags which have been widely used for packing in the food industry, garment industry and textile industry, etc.



特点 CHARACTERISTICS

挤出机的机筒、螺杆均采用优质合金钢氮化处理和精密加工，具有最佳硬度和耐腐蚀性。本机组经科学设计一套挤出机头，提高生产率，节省能源、劳动力、生产厂房等优点。

Both the cylinder and the screw of the extruder are made of high quality alloy steel through nitriding and precision finishing with the best hardness and corrosion resistance. Scientifically designed, this machine set has two heads for one extruder with such advantages as increasing production capacity, saving energy, labour and workshop area, etc.

主要技术参数	Main Technical Parameter			
型号	Model	SJ-65FM-600	SJ-70FM-700	SJ-75FM-800
螺杆直径	Diameter of screw	65mm	70mm	75mm
螺杆长径比	Screw Ratio(L/D)	28:1	28:1	28:1
螺杆转速	Screw Speed	10-100/min	10-100/min	10-100/min
最大产量	Max. Output	50kg/h	70kg/h	90kg/h
薄膜最大折径	Max. Folding Width of Film	550mm×2	650mm×2	750mm×2
薄膜单面厚度	Single-sided Thickness of Film	0.006-0.08mm	0.006-0.08mm	0.006-0.08mm
主机功率	Power of Main Motor	18.5kw	22kw	30kw
总功率	Total Power	40kw	50kw	70kw
机器重量	Weight of Machine	3000kg	3800kg	4500kg
外形尺寸	Overall Dimensions	5000×2900×3800	5300×3200×4700	5600×3400×4700

外观和数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

SJ-45x2, 50x2, 55x2 双色彩条吹膜机

SJ-45x2, 50x2, 55x2 Double Color Film Blowing Machine

用于吹制各种低密度聚乙烯(LDPE)、高密度聚乙烯(HDPE)挤条塑料薄膜。广泛应用于食品、水果、服装、纺织品、日用品等民用和工业包装。SJ-45D×2挤出机的机筒、螺杆均采用优质合金钢，经氮化和精密加工，具有最佳的硬度和耐磨性。

600型辅机可根据不同物料的工艺要求在600mm范围内自由调节使用，并带有插板机构，能制作背心袋，卷取装置采用力矩电机，可保持适宜的张力，收卷整齐、换卷方便。

It is used for blowing various low density polyethylene(LDPE) and high density polyethylene(HDPE) colour striped plastic film, etc., which are widely used for packing food, fruit, garments, textile, daily necessities and other civil and industrial products. The cylinder and the screw stem of Model SJ-45D×2 extruder are made of high-quality alloy steel with optimum hardness and strong corrosion resistance after precision finishing and nitrogen treatment. 600 auxiliary machine can be freely adjusted within the limits of 600mm according to the technological requirements of different materials, and has been fitted with a plug-in plate mechanism for making vest bag. The coiling unit adopts torque motor to keep proper tension and make rolling even and roll-changing easy.



主要技术参数 Main Technical Parameter

型号	Model	45x2	50x2	55x2
螺杆直径	Diameter of screw	φ45x2	φ50x2	φ55x2
膜筒直径	Reduced diameter of film(mm)	100-600	200-900	300-1000
薄膜单面厚度	Single-face Thickness of film(mm)	0.01-0.10	0.01-0.10	0.01-0.10
最大挤出量	Max Extrusion(Kg/h)	35	50	65
长径比	L/D	28:1	26:1	26:1
主机功率	Power of main motor(kw)	15	18.5	22
牵引电机功率	Power of Traction main moto(kw)	1.5	1.5	1.5
加热功率	Heating Power(kw)	15	18	25
外形尺寸	Outline diameter(L×W×H)(mm)	4800×1800×4100	5500×2100×4700	6500×2300×4900
重量	Weight(KT)	2T	2.5T	3T

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

SJ-D50, 55 系列 迷你型吹膜机

SJ-D50, 55 Mini Film Blowing Machine

本机组挤出机、机筒、螺杆均采用优质合金钢，经氮化处理和精密加工，具有最佳的硬度和耐磨性。特殊设计的螺杆产量高，塑化好。适用于吹制低密度聚乙烯(LDPE)高密度聚乙烯(HDPE)线性低密度聚乙烯(LLDPE)薄塑料薄膜，广泛应用于食品、服装、纺织品、背心袋等民用及工业包装。

Its extruder,cylinder and screw rods are made of quality alloy steel that have been nitrided and processed in a special way. Hence it is sound in hardness, durable in corrosion resistance. The specially-designed screw is of sound quality in plasticizing, which helps increase the production capacity. It is applied to blowing the plastic films like low density polythene (LDPE), high density polythene (HDPE) and linear low density polythene(LLDPE). It is widely applied to producing the packing bags for foodstuff, clothing, rubbish bag and vest ones.



主要技术参数 Main Technical Parameter

型号	Model	D50	D55
螺杆直径	Diameter of screw	φ50	φ55
膜筒直径	Reduced diameter of film(mm)	100-600	200-900
薄膜单面厚度	Single-face Thickness of film(mm)	0.01-0.08	0.01-0.08
最大挤出量	Max. Extrusion(kg/h)	35	50
长径比	L/D	28:1	26:1
主机功率	Power of main motor(kw)	7.5-11	11-15
牵引电机功率	Power of Traction motor(kw)	1.1	1.1
加热功率	Heating Power(kw)	11	13
外形尺寸	Outline diameter(L×W×H)(mm)	2850×1900×3200	3000×2150×3200
重量	Weight(KT)	1.5T	2T

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

吹膜凸版印刷连线机组

SJ50-YT2600 SJ55-YT2800 SJ65-YT21000 Film Blowing Printing Connect-line Set



吹膜凹版印刷连线机组

SJ50-ASY600 SJ55-ASY800 SJ65-ASY1000 Film Blowing Printing Connect-line Set



主要技术参数 Main Technical Parameter

型号	Model	SJ50-YT (ASY) 2600	SJ55-YT (ASY) 2800	SJ65-YT (ASY) 21000
适用原料	Applied Materials	LDPE, HDPE, LLDPE	LDPE, HDPE, LLDPE	LDPE, HDPE, LLDPE
螺杆直径	Screw DIA.	50mm	55mm	65mm
螺杆长径比	Screw L/D Ratio	28:1	28:1	28:1
吹膜主机功率	Blow Film Motor Power	11Kw	15Kw	18.5Kw
最大挤出量	Max Extruded Quantity	35kg/h	50kg/h	65kg/h
膜头直径	Film Head DIA.	φ 60, φ 100	φ 80, φ 150	φ 100, φ 200
吹膜宽度	Blow Film Width	600mm	800mm	1000mm
吹膜厚度	Blow Film Thickness	0.01-0.10mm	0.01-0.10mm	0.01-0.10mm
印刷长度范围	Length Range of Printing	191-1200mm	191-1200mm	191-1200mm
印刷宽度	Printing Width	600mm	800mm	1000mm
总功率	Total Power	29kw	32kw	40kw
机器重量	Weight of Machinery	3.5T	4T	5T
外形尺寸 (L×W×H)	Dimensions of Machinery	6000×2400×4000mm	6200×2600×4300mm	6400×2800×4800mm

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

GT-50(60)收缩吹膜机

GT-50(60) PVC Heat Shrink Film Extrusion Machine

本机适用于PVC热收缩薄膜，广泛应用于食品、服装、电子产品、日用品等外包装。

This machine is suitable for blowing PVC heat shrinkable plastic film, which is widely used for packing foodstuff, garment, electric goods, daily-use articles etc.



主要技术参数 Main Technical Parameter

型号	GT-50	GT-60	最大产量	Max. Film Output	20kg/h	30kg/h
适用原料	Suitable Material	PVC	PVC	鼓风机	Cooling Blower	1.14kw
宽度范围	Width range	400mm	550mm	牵引宽度	Take-up Roller Width	600mm
膜厚	Thickness	0.025-0.10mm	0.025-0.10mm	有效宽度	Effective Width	400mm
螺杆直径	Screw Diameter	55mm	60mm	牵引电机	Take-up Motor	1.5kw
长径比	Screw L/D Ratio	28:1 L/D	28:1 L/D	牵引速度	Take-up Speed	20m/min
螺杆材料	Screw/Barril Material	38CrMoAlA	38CrMoAlA	收卷长度	Winding Roller Width	500mm
点料量	Heater Capacity	20kw	20kw	最大收卷直径	Max. Winding Width	400mm
温控点	Auto-Thermo Control	62	62	收卷电机	Winding Motor	16W/m
料筒冷却风扇	Barrel Cooling Fan	0.25kw×2	0.25kw×2	水箱电热器	Tank Electric heat	8kw
主机板	Driving Motor	15kw	18.5kw	机器尺寸	Machine Dimension	500×1500×3500mm
模头直径	Die Diameter	45-100mm	60-120mm	净重	Net	1600kg
风环直径	Air Ring Diameter	550mm	550mm	毛重	Gross Weight	2200kg

外商数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

SJF-55. 65 系列广式聚丙烯吹膜机

SJF-55. 65 Series PP Film Blowing Machine

特点 FEATURE:

- 1.螺杆料筒均采用38CRMOALA合金钢，经氮化处理，精工加工而成，具有最佳的硬度和耐腐蚀性。
- 2.模头被磁路，其结构为螺旋轴式，出料均匀、通畅；风冷装置结构为逆置型，出风量均匀，可自动控温、自动加热。

1. This screw material cylinder is elaborately made of 38CRMOALA alloy steel after nitrogen treatment and has best rigidity and corrosion resistance.

2. The mouth head is plated with hard chromium and has screw mandrel structure with uniform and smooth material discharging. And the aircooled device has labyrinth type structure with characteristic as uniform air-jut quantity, automatic temperature control and automatic heating



选择性配备 OPTIONAL EQUIPMENT

- 1) 自动吸料机
AUTO LOADER
- 2) 表面处理
FILM SURFACE TREATER
- 3) 旋转模头
DIE ROTARY DEVICE
- 4) 空气压缩机
AIR COMPRESSOR

主要技术参数 Main Technical Parameter

型号	Type	F55	F65
螺杆直径	Diameter of screw	φ55	φ65
长径比	L/D	28:1	28:1
薄膜厚度	Folding Width of film(mm)	100-600	300-800
薄膜厚度	Single-lane Thickness of film (mm)	0.01~0.1	0.01~0.1
最大挤出量	Max. Extrusion(kg/h)	30	50
主机功率	Power of main motor(kw)	11	18.5
牵引电机功率	Power of Traction motor(kw)	1.1	1.5
牵引长度	Length of Traction roller(mm)	650	900
外形尺寸	Outline Dimension(L×W×H)(mm)	4500×2000×3500	5000×2800×4000
重量	Weight(T)	3	5

外商数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

ZIP-55/65夹链自封袋吹膜机

ZIP55/65 Minigrip Bag Blowing Machine

主要技术参数 Main Technical Parameter

型号	model	ZIP-55	ZIP-65
材料	Material	LDPE	LDPE
挤出产量	Extruding output	5-25kg	10-30kg
吹袋宽度	Film width	50-480mm	100-580mm
薄膜厚度	Thickness of film	0.04-0.15mm	0.04-0.15mm
螺杆直径	Film annulus diameter	φ550mm	φ550mm
螺杆直径	Diameter of screw	φ55mm	φ55mm
螺杆长径比	Draw Ratio of Screw	28:1	28:1
电热	Heater	12kw	15kw
整机功率	Power	25kw	30kw
外形尺寸	Overall dimension(L×W×H)	6000×1400×4100mm	6000×1400×4100mm



夹链袋模具 zipper bag moule



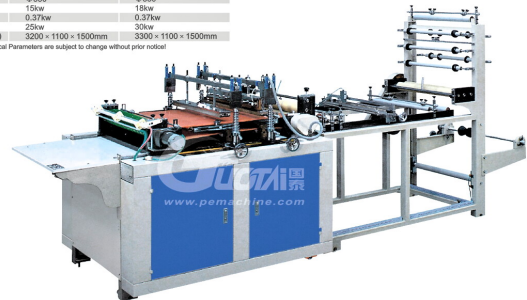
ZIP-500/600 电脑热切制袋机

ZIP-500/600 Computer Heat Cutting Machine

主要技术参数 Main Technical Parameter

型号	Model	ZIP-500	ZIP-600
材料	Material	LDPE	LDPE
产量	Capacity	50-150(Cycle/min)	90-130(Cycle/min)
切割宽度	Cutting width	100-500mm	120-600mm
制袋长度	Cutting length	120-300mm	150-400mm
薄膜厚度	Thickness of film	0.04-0.15mm	0.04-0.15mm
螺杆直径	Film annulus diameter	φ550	φ550
电热	Heater	15kw	18kw
冷却	Cooling	0.37kw	0.37kw
整机功率	Power	25kw	30kw
外形尺寸	Outline dimension(L×W×H)	3200×1100×1600mm	3300×1100×1600mm

外商数据如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

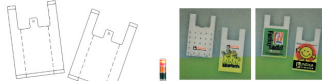


BTHQ-400×2/450×2全自动高速制袋机

BTHQ-400×2/450×2 Full Automatic High Speed T-shirt Bag Making Machine

本机以HDPE、LDPE薄膜为原料可生产印刷、本色、背心袋，采用PLC控制，双向膜(步进)马达定长，液晶触摸屏实时显示，从送料、封底、切断、冲口、输送一次性完成，自动化程度高，经济效益好。

This machine is applied to manufacturing and printing the uncolored vest bags made of HDPE, LDPE roll film. It adopts PLC control, double servo (step) motor, fixed length and the liquid crystal touch screen actual display to finish the feeding, sealing, cutting, punching holes and transporting only in one process. It is of high degree of automation and good economic result.



DFHQ-400×2/450×2全自动制袋机

DFHQ-400×2/450×2 Full Automatic T-shirt Bag Making Machine



Sealing Knife×2 Photocell×2 Waste Delivery Auto Feeder×2 Cylinder×2

主要技术参数		Main Technical Parameter	
型号	Model	BTHQ(DFHQ)-400×2	BTHQ(DFHQ)-450×2
最大制袋长度	Max. Bag-making length	650mm	650mm
最大制袋宽度	Max. Bag-making width	400mm	450mm
制袋厚度	Bag-making thickness	0.015-0.035mm	0.015-0.035mm
制袋速度	Bag-making speed	200-250(150-200)pcs/min × 2	200-250(150-200) pcs/min × 2
总功率	Total power	11kw	15kw
机器重量	Weight of machine	2700kg	3200 kg
外形尺寸	Overall dimensions	6000 × 1400 × 1600mm(L × W × H)	6000 × 1600 × 1600mm(L × W × H)

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

GTHQ-420×2 480×2 高速自动制袋机(自动对折)

GTHQ-420×2 480×2 High Speed Automatic Bag Making Machine (Automatic Folding)



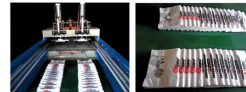
选择性配备 OPTIONAL EQUIPMENT

- 1) 伺服电机
- 2) 触摸屏PLC



Feed By Air Control

Double Photocell



Automatic Folding

Fold Bag

GTR-420×2 480×2 背心袋制袋机(不含冲口)

GTR-420×2 480×2 High Speed Bag Making Machine (Without punching)



This is a special design of practical type t-shirt bag making machine, operating in fully automatic system. This machine including inverter motor driven system in unwind unit, EPC control for dual line and finish product folding unit. Providing the highest production speed and output.
-special design servo-driven bag feeding is easy to operate.
-Equipped with multi auto alarms and automatic stop design.
-High efficiency production
-The whole pile of bags has the "rocking system", which would not make the 2pcs of bags, sealing stick together.

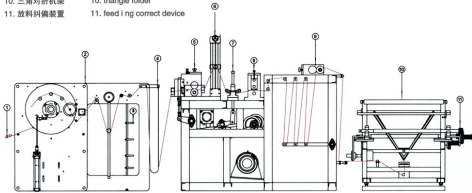
主要技术参数		Main Technical Parameter	
型号	Model	GTHQ-420×2	GTHQ-480×2
袋尺寸 宽	Bag Size Width	max. 400×2 cycles/min	max. 450×2 cycles/min
最大产量 速度	Max. Production Speed	Max. 200-250PC/min	Max. 200-250PC/min
薄膜厚度	Thickness of Film	0.008-0.035mm	0.008-0.035mm
加热功率	Heaters	8kw	11kw
功率	Power Required	11kw	15kw
机器重量	Machine weight	2700kg	3200kg
毛重	Gross Weight	3100kg	3500kg

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

GT-400×2 全自动双道无芯垃圾袋造袋机
GT-400×2 AUTOMATIC DOUBLE LINE WITHOUT CORE GARBAGE ROLLS MACHINE



- | | |
|------------|-------------------------------------|
| 1. 收料工作台 | 1. Collecting table |
| 2. 无芯收卷机 | 2. without-core rolling frame |
| 3. 收卷光电调整 | 3. rolling photoelectric adjustable |
| 4. 收料杆 | 4. collect screen |
| 5. 点断送袋机构 | 5. dot-severing send roller |
| 6. 封口校正座 | 6. sealing & cutting adjustable |
| 7. 封口装置 | 7. sealing device |
| 8. 辅助收卷 | 8. assistant roller |
| 9. 近送料收卷 | 9. near feeding device |
| 10. 三角对折装置 | 10. triangle folder |
| 11. 送料纠偏装置 | 11. lead in g correct device |



本机采用无心收卷, 自动换卷, 随同步对折送料双驱动同步送料, 张数不拉伤; 采用松下伺服电机, 变频器控制, 高速精准, 能同时加工双道原料, 高效节能。

The machine is adopts coreless rewinder, automatic roller changer; synchronous feeding & feeding; double roller synchronous feeding not strain. Controlled by Panasonic motor inverter, high-speed & precise, it can produce two lines film at one time. High efficiency and save.

主要技术参数		Main Technical Parameter	
型号	Type	GT-400×2	
生产速度	Production speed	70-140pcst × 2	
前后封袋宽度	After fold bag width	100-250mm	
封袋材料厚度	Film thickness	0.008-0.02mm	
总功率	Total power	6kw	
外形尺寸	Overall dimension	5000 × 2200 × 1600mm	
主机(制袋机)	Main part	1.1kw(bag making machine)	

SHXJ-B600/1200 电脑双层高速制袋机
SHXJ-B600/1200 high speed Double Lines bag making machine(With computer control)

选择性配备 (OPTIONAL EQUIPMENT)

- | | |
|----------------|---------------------|
| 1) 伺服电机 | 2) 触摸屏PLC |
| 1) SERVO MOTOR | 2) TOUCH SCREEN PLC |



Servo Motor

SHXJ-E 600/1200 电脑八道高速制袋机
SHXJ-E 600/1200 Eight Lines High Speed Bag Making Machine(Computer control)

1. 电脑自动控制。
2. 从卷膜到成品袋, 是一性过程流。
3. 伺服马达定长, 控制制袋速度。
4. 自动送料, 力矩电机自动控制张力。
5. 当张数送出原料和袋不加时, 电脑将自动停止操作。
6. 高效率的运行, 节省人力和时间。
7. 采用热封冷却装置。

- Computer control over the entire process.
- From film roll to final bag, one process flow.
- Servo motor, makes it easy to adjust the bag length and the production speed.
- Automatic film feeding, coordination free from tension adjustment.
- Automatically stop when film feeding blocks or bags finish.
- High production efficiency to save manpower and time.
- Equipped with heat sealing and cold cutting device.



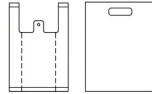
主要技术参数 / Main Technical Parameter

型号	Model	600	700	800	1000	1200
封切长度	Length of sealing & cutting(mm)	600	700	800	1000	1200
封切速度	Length of sealing & cutting(mm)	200-1000	200-1200	200-1500	200-2000	200-2000
制袋速度	Speed of bag-making(pc/min)	(60-120) × 4(8)	(60-120) × 4(8)	(60-120) × 4(8)	(60-120) × 4(8)	(60-120) × 4(8)
张数	Number of strip(g)	4	4	4	4	4
电机功率	Power of motor(kw)	1.5	1.5	1.5	2.2	2.2
机总重	Weight(g)	1200	1300	1400	1500	1800
外形尺寸	Outline dimension(L×W×H) mm	3200x1200x1700	3500x1300x1850	3600x1500x1950	3800x1800x2100	4000x2000x2100

外形和配置如有变化, 恕不另行通知。 Technical Parameters are subject to change without prior notice!

SHXJ-A600-1000 电脑双层高速制袋机

SHXJ-A600-1000 High-speed Double Lines Bag-making Machine(With Computer Control)



GFQ600-1200 电脑热封冷切制袋机

GFQ600-1200 Computer Heat-sealing & Cold-cutting Bag-making Machine

制有印刷的背心袋、平口袋；主电机采用变频电机，使您更省电、调速更自如，良好性能的色标跟踪仪，使封口长度更准确，误差更小，采用先进的电脑，长度调整方便、精确。

It is used for producing vest bags and flat-opening bags with printing. The main motor adopts frequency conversion motor to save more electricity and regulate speed more freely. The color code tracker with good performance makes the sealing and cutting length more accurately and the error smaller. It adopts advanced computer to adjust length more freely and accurately.



Winder (选购配件)

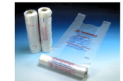
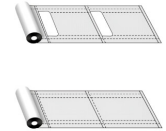
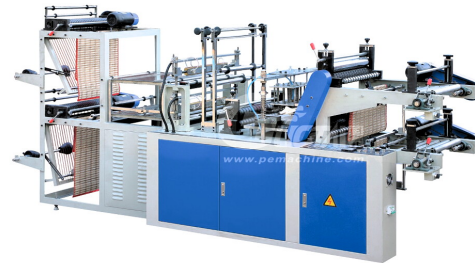


主要技术参数		Main Technical Parameter				
型号	Model	600	700	800	1000	1200
制袋最大宽度	Max. Width of bag-making(mm)	600	700	800	980	1150
制袋最大长度	Max. Length of bag-making(mm)	1000	1000	1000	1200	2000
制袋速度	Speed of bag-making(pcm/min)	30-130	30-130	30-130	30-120	30-100
主电机功率	Power of motor(kw)	1.1	1.1	1.5	2.2	3
机重	Weight(kg)	700	750	800	900	1000
外形尺寸	External dimension(L×W×H) mm	2900×1300×1500	2900×1400×1600	2900×1500×1600	3200×1800×1700	3400×1900×1800

外观和数量如有变化，恕不另行通知。 Technical Parameters are subject to change without prior notice!

DZB600-800 电脑控制高速连卷背心袋制袋机(双道)

DZB600-800 Computer Control High-speed Vest Rolling Bag-making Machine(Double layer)



主要技术参数		Main Technical Parameter	
型号	Model	DZB-600	DZB-800
制袋最大宽度	Max. Width of bag-making(mm)	500	700
制袋最大长度	Max. Length of bag-making(mm)	1200	1200
制袋厚度	Bag-making Thickness	0.008-0.15	0.008-0.10
制袋速度	Speed of bag-making(pcm/min)	40-120	40-120
电机功率	Power of motor(kw)	1.1	1.5
电热功率	Electric Heating power	1.6	2.2
装册尺寸	Packing Dimensions(L×W×H) mm	3400×1300×1700	3600×1500×1700
机器重量	Machinery weight (kg)	900	1000

外观和数量如有变化，恕不另行通知。 Technical Parameters are subject to change without prior notice!

DHB-600 电脑手套制袋机

DHB-600 Computer Control Glove Making Machine



主要技术参数		Main Technical Parameter	
型号	Model	600	
制袋宽度	Width of bag-making(mm)	600	
制袋长度	Length of bag-making(mm)	700	
制袋速度	Speed of bag-making(pcm/min)	100-140pc/min	
主电机功率	Power of motor(kw)	1.1	
电热功率	Power of electric-thermal(kw)	2	
机重	Weight(kg)	1000	
外形尺寸	Outline dimension(L×W×H) mm	2800×1100×1500	
适用材料	Kind of Material	HDPE、LDPE、PP、OPP	

外观和数量如有变化，恕不另行通知。 Technical Parameters are subject to change without prior notice!



Mould



Product

SHXJ-D800/1000 双层四道全自动制袋机
SHXJ-D800/1000 Automatic Double-layer
Four-lines Bag making Machine



选择性配备 OPTIONAL EQUIPMENT

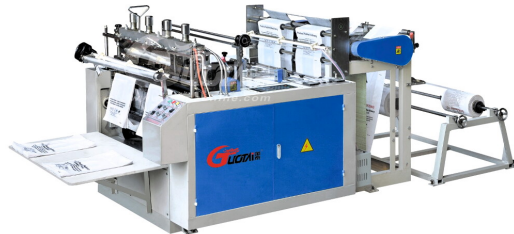


SERVO MOTOR DRIVER

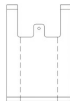
主要技术参数	Main Technical Parameter	
袋宽(白色)	bag width(character)	150-350mmx4
袋宽(彩色)	bag width(printed color)	150-800mmx1
袋长(白色)	bag length(character)	200-800mmx4
生产速度	production speed	40-120pcs/minx4
薄膜厚度	thickness of film	0.01-0.08mm
功率	power	5kw
整机重量	gross weight	1350kg
外型尺寸	machine dimension(LxWxH)	6500x1450x2000mm

DFR-350×2、450×2 电热热封制袋机(双光电眼)

DFR-350×2、450×2 Computer Heat-sealing & Heat-cutting
Bag-making Machine(Double photocell)



主要技术参数	Main Technical Parameter		
型号	Model	350×2	450×2
制袋宽度	Width of bag-making(mm)	30-300	30-400
制袋长度	Length of bag-making(mm)	10-999	10-999
制袋速度	Speed of bag-making(pc/min)	(150-200) × 2	(150-200) × 2
主机功率	Power of motor(kw)	2	2
电热功率	Power of electric-thermal(kw)	3	4
总重量	Weight(kg)	1000	1200
外形尺寸	Outline dimension(L×W×H) mm	3000×1400×1600	3000×1500×1600



Double photocell

RJHQ-800 全自动塑胶手提袋制袋机(一体机四用)

RJHQ-800 Fully Automatic Plastic Handle Bag Making Machine(four functions)

Brief Introduction:

This machine has four functions (soft loop handle bag, patch handle bag, poly draw handle bag, die cut handle bag). It is coupled with machinery, light, electronic and pneumatic.

Features:

- 1.Flexible soft loop handle and patch film feeding system, fully automatic. (patent)
- 2.Pre-sealing knife, heated on double sides and strong for fusing, to make the bags without deformation.
- 3.The sealing knife is made of high quality material and without deformation even heated by high temperature.
- 4.Newly design of sealing knife top lift and turn over system
- 5.It's designed by heating punching, and it's easy to cut off, the waster is excluded automatically.

Optional:

- 1.Single sheet folding unit. (connect or fission)
- 2.Top-folding continuously sealing device.
- 3.Pneumatic jumbo roll lifted device.

概述:

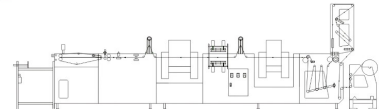
该机具有四种功能(软式手挽袋、烫贴片袋、穿绳拉圾袋、顶折冲孔袋)此机器结合了机、光、电、气一体化。

性能特点:

1. 灵活的手挽及贴片输送系统全自动完成(专利)。
2. 预热刀双面加热, 熔合力强, 袋子不变形。
3. 高品质的封切刀, 高温加热不变形。
4. 最新设计的封刀顶升、翻转系统。
5. 加热式冲孔设计, 容易切断, 废料自动脱落。

选购附件:

- (1)单张膜对折机(连体或分体式)
- (2)顶折连续封合设备
- (3)气动上料卷设备



主要技术参数	Main Technical Parameter	
机型	Type	RJHQ-800
制袋长度	Length of bag-making	250-730mm
制袋宽度	Width of bag-making	250-600mm
顶折边	Top-folding edge	50-75mm
底插边	Bottom gusseted	20-70mm
制袋速度	软式手挽袋	Soft loop handle bag
	烫贴片袋	Patch handle bag
	穿绳拉圾袋	Poly draw handle bag
	顶折冲孔袋	Die cut handle bag
制袋速度	Speed of bag-making	60pcs/min
总功率	Total power	18KW
机器重量	Machine weight	3500kg
机器尺寸	Machine dimension	8200X3100X1870mm
空气压强	Air compressor (not included)	7MP

由于不断改善及研发新功能, 机器外观、性能特点及技术参数都会有所改变, 恕不另行通知。

Because of the non-stop improving of machine and development of new functions, appearance and specification is subject to change without notice.

GT-600/800 全自动无纺布袋制袋机(箱体袋)

GT-600/800 Automatic Non-woven Fabrics Bag Making Machine (Box Bag)

性能及特点 PERFORMANCE AND CHARACTERISTICS

本机配置电脑定位、光电跟踪、人机界面触摸屏操作。采用高频超声热合原理。有破口内折边、穿绳、打孔、超声波热合冷切等功能组合。生产各种30克-120克的无纺布手提购物袋、鞋袋、休闲背袋的先进设备。本公司可根据客户的不同袋子需求做特定设计。

This machine is adopts computer orientation, photocell tracking, operation by man-machine interface touch. It's adopts high waveband ultrasonic heat sealing principle. It has functions like hem in bag, orifice, threading, punching, ultrasonic heat sealing cold cutting, etc. It's advanced machine for all kinds of non-woven fabrics' handle shopping bag, shoes bag, haversack as 30-120g. Our company can make special design according to customers different bag needs.



选择性配备 OPTIONAL EQUIPMENT

- 1) 伺服电机
- 2) 立体堆叠器
- 1) SERVO MOTOR
- 2) BOX BAG DEVICE

自动冲孔机

Automatic T-shaft
Punching Machine



主要技术参数		Main Technical Parameter		
型号	Type	600	700	800
生产速度	Production Speed	20-100pcs/min	20-100pcs/min	20-100pcs/min
制袋宽度	Bag-making Width	100-800mm	100-800mm	100-800mm
制袋长度	Bag-making Length	200-520mm	200-620mm	200-720mm
制袋厚度(克重)	Bag-making Thickness	30-120g	30-120g	30-120g
电源	Power Supply	380V/220V	380V/220V	380V/220V
总功率	Total Power	8kw	8kw	8kw
外型尺寸	Overall Dimension(L*W*H)	9600x1500x1800mm	9600x1700x1800mm	9600x1800x1800mm

外形尺寸和功率变化, 恕不另行通知 Technical Parameters are subject to change without prior notice

GT-A700型全自动一次成型手提袋烫合机

GT-A700 Full Automatic Soft Handle Sealing Machine

BT-A700型自动手提袋烫合机是本公司汇集众多客户使用情况之反馈而改进的新型一次成型手提袋制袋机。该机是国内第一台, 采用独特结构, 舍弃了旋转气缸, 主控中心为PLC, 送料采用步进电机, 精密传送, 结合人机界面安全设定各项参数, 更直观简便, 特别增加塑型装置。主要适用于无纺布手提袋的烫合。

BT-A700 Full Automatic soft handle sealing machine is a collection of many customers of the Company under the feedback and improve the use of a new type of bag making machine, it is our newest production in 2011, froming in one time, this machine user a unique structure, abandoning the rotating cylinder, control center for the PLC, feeding Stepper motors, precision delivery, complete set with the parameters of man-machine interface, more intuitive and easy, especially to shaping device Mainly for PE high and low pressure garment bag, shoe bag, gift bags, woven bags, etc.



主要技术参数		Main Technical Parameter	
袋宽	Bag Width	400-650mm	
袋厚	Thickness	70-100g	
电源	Power Supply	AC380V AC220V	
速度	Speed	20-30 pcs/min	
机械尺寸	Machine Dimension	3500x800x1650mm	



GT-B700型无纺布手提袋烫合机

GT-B700 Non-woven Soft Handle Sealing Machine



BT-B700型软式手提制袋机的后面是一款副料架, 副料的宽度等于手提袋的长度。这副料是切成狭长的条形, 输入入顶折部分, 软式手提袋的手提副料输送系统, 采用步进电机输送, 它具有精密副料的传送、切断和封口, 同时准确的符合于袋子的正中央。

BT-B700 Soft-hand ring bag machine is behind the release of a vice-Rack, vice expected to equal the width of the hand-held length of the article, this pair is expected to cut into the long and narrow strip, and deliver it into the top part of the fold, soft bag of hand-held vice material transportation systems using stepper motor transport, it has a precision of deputy expected to sent, seal cutting, and at the same time the accuracy of the seal in the center of the bag.



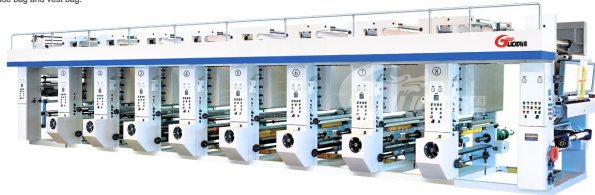
主要技术参数		Main Technical Parameter	
袋宽	Bag Width	350-500mm	
袋厚	Thickness	50-100g	
电源	Power Supply	AC220V	
速度	Speed	10-20 pcs/min	
机械尺寸	Machine Dimension	1400x1300x1300mm	

DFASY600-1000系列高速电脑凹版印刷机

DFASY600-1000 Series High-speed Computer Gravure Printing Machine

本机适用于印刷具有优良性能的卷状塑料、薄膜、OPP、无纺布、PVC、薄皮革、纸张、铝箔及布等各种软包装。是鞋袋、背心袋的理想印刷设备。

This machine is suitable for printing roll plastic, film, OPP, nonwoven cloth, PVC, thin leather, paper, aluminum foil, cloth and various soft packages with excellent performance and it is a kind of ideal printing equipment for wine box, shoe bag and vest bag.



主要技术参数 / Main Technical Parameter

机型	Model of machine	DFASY-600	DFASY-800	DFASY-1000
印刷宽度	Width of Printing	600mm	800mm	1000mm
印刷速度	Printing Speed	10-120m/min	10-120m/min	10-120m/min
对版精度	Version Accuracy	<0.15mm	<0.15mm	<0.15mm
印刷长度	Length of Printing	200-1250mm	200-1250mm	200-1250mm
料卷直径	Diameter of Roll	600mm	600mm	600mm
总功率	Total Power	18kw	21kw	24kw
外形尺寸	Outline Dimension	8800×1400×2000mm	8800×1600×2000mm	8800×1800×2000mm



ASY-600-1000型系列凹版印刷机

ASY-600-1000 Gravure Printing Machine



主要技术参数 / Main Technical Parameter

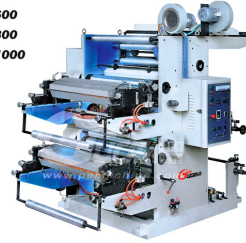
机型	Type	ASY-600	ASY-800	ASY-1000
印刷宽度	Printing Width	600mm	800mm	1000mm
印刷长度	Printing Length	240-850mm	240-850mm	240-850mm
印刷最高速度	Max. Printing Speed	50m/min	50m/min	50m/min
对版精度	Format Precision	±0.25mm	±0.25mm	±0.25mm
主机功率	Power of main motor	4kw	4.5kw	5.5kw
风机功率	Fan Power	0.19kw/group	0.19kw/group	0.19kw/group
电热功率	Heating Power	3.2 kw	3.2 kw	3.2 kw
外形尺寸	Overall Dimension	8800×1200×1700mm	8800×1400×1700mm	8800×1600×1700mm

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice

YT 系列凸版印刷机

YT Series Flexographic Printing Machine

- **YT-2600**
- **YT-2800**
- **YT-1000**



- **YT-4600**
- **YT-4800**
- **YT-41000**



- **YT-6600**
- **YT-6800**
- **YT-61000**



- **DF-400/600/800柔性晒版机**
- **DF-400/600/800 Flexo Plant Making Machine**



主要技术参数 / Main Technical Parameter

机型	印刷宽度	印刷长度	印刷速度	版材厚度	机械尺寸
MODEL	PRINTING WIDTH	PRINTING LENGTH	PRINTING SPEED	PLATE THICKNESS	MACHINE DIMENSION
YT-2600	600mm	180-1200mm	60m/min	2.28mm	2300×1600×2200mm
YT-2800	800mm	180-1200mm	60m/min	2.28mm	2300×1800×2200mm
YT-1000	1000mm	180-1200mm	60m/min	2.28mm	2300×2000×2200mm
YT-4600	600mm	180-1200mm	60m/min	2.28mm	4800×1600×2400mm
YT-4800	800mm	180-1200mm	60m/min	2.28mm	4800×1800×2400mm
YT-41000	1000mm	180-1200mm	60m/min	2.28mm	4800×2000×2400mm
YT-6600	600mm	180-990mm	60m/min	2.28mm	4800×1600×2400mm
YT-6800	800mm	180-990mm	60m/min	2.28mm	4800×1800×2800mm
YT-61000	1000mm	180-990mm	60m/min	2.28mm	4800×2000×2800mm

外观和数据如有变化, 恕不另行通知 Technical Parameters are subject to change without prior notice

GT 系列拉伸缠绕膜机
WINDING STRETCH FILM MACHINE

选择性配备
OPTIONAL EQUIPMENT

- 1) 自动喂料机
Auto Loader
- 2) 边料自动回收机
Side feed auto-recycling machines
- 3) 注胶本机
Note glue machine
- 4) 全自动换卷
Automatic configuration
- 5) 冷却水塔
Cooling towers
- 6) 空压机
Air Compressor
- 7) 干燥机
Desiccant
- 8) 机械手汽缸轴自动复位
Mechanical hand air expanding shaft automatic reset
- 9) 边料二次牵引
Side two traction
- 10) 左右绕边装置
Arround a serging device
- 11) 触摸屏
Touch screen



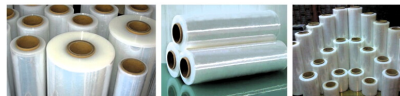
主要技术参数	Main Technical Parameter				
型号	Model	500mm双层挤出	500mm单层挤出	1000mm单层挤出	1000mm双层挤出
螺杆直径	Screw diameter	50mm × 2	50mm × 2	70mm	55-70mm
长径比	L/D ratio of screw	30:1	30:1	30:1	30:1
机头宽度	Width of die head	650mm	650mm	1250mm	1250mm
成品宽度	Width of finished products	500mm	500mm	1000/500 × 2roll/mm	1000/500 × 2roll/mm
成品厚度	Thickness of finished products	0.013-0.05mm	0.013-0.05mm	0.013-0.05mm	0.013-0.05mm
缠绕结构	Structures of film layers	A/B	A/B	A/B	A/B
最大挤出量	Max output	55kg/h	100kg/h	90kg/h	125kg/h
机械设计线速	Linear speed of machinery	50-100mm/min	50-100mm/min	50-120mm/min	50-120mm/min
装机总功率	Total power	30kw	45kw	70kw	90kw
外形尺寸	Overall dimensions(L×W×H)	7×4×3m	10×4×3m	10×4×3m	10×4×3m
重量(约)	Weight(about)	4T	5T	7T	7.5T
型号	Model	1500mm三层挤出	1500mm单层挤出	1500mm双层挤出	1500mm三层挤出
螺杆直径	Screw diameter	55-70mm	70-90mm	70-2-90mm	70-2-90mm
长径比	L/D ratio of screw	30:1	30:1	30:1	30:1
机头宽度	Width of die head	1250mm	1800mm	1800mm	1800mm
成品宽度	Width of finished products	1000/500 × 2roll/mm	1500/500 × 2roll/mm	1500/500 × 2roll/mm	1500/500 × 2roll/mm
成品厚度	Thickness of finished products	0.013-0.05mm	0.013-0.05mm	0.013-0.05mm	0.013-0.05mm
缠绕结构	Structures of film layers	A/B/C	—	A/B	A/B/C
最大挤出量	Max output	148kg/h	150kg/h	180kg/h	200kg/h
机械设计线速	Linear speed of machinery	60-150mm/min	60-150mm/min	60-150mm/min	60-150mm/min
装机总功率	Total power	110kw	130kw	150kw	180kw
外形尺寸	Overall dimensions(L×W×H)	10×4×3m	12×4.5×3m	12×4.5×3m	10×4×3m
重量(约)	Weight(about)	8T	8.8T	9.5T	10.5T

DF-50×2 / 55×2 双层共挤缠绕膜机
DF-50×2 / 55×2 DOUBLE-LAYER STRETCH FILM MACHINE

性能及特点 PERFORMANCE AND CHARACTERISTICS

本机组以LLDPE(线性低密度聚乙烯)为主要原料, 采用几种不同牌号的树脂, 通过挤出生产具有自粘性的单面粘或双面粘拉伸膜, 该膜具有较高的拉伸强度、抗穿刺及耐冲击性。该膜还具有优良的记忆性和自粘性, 能使货物紧密成一个整体, 防止运输时散落倒塌及灰尘污染, 并且该膜还具有优良的透明度和高韧性, 能使包装物品质美观大方, 经济实用。可广泛用于大宗货物的集装化托盘包装, 是运输中用热收缩性能良好的替代产品。

This unit uses LLDPE as main material and adopts several kinds of resins to manufacture the single / double-side self-sticky stretch wrapping film. The film has good tensile strength, anti-pricking ability and impact strength. Its good shrinking memory function and self-sticky can make goods integrity to prevent goods from loosening and collapsing during transportation and being polluted by dust. The transparency and tensile strength of this product can make the packaging beautiful, economical and practical. The film can be widely used in wrapping of palletized goods. It's good substitute for hot Shrinkage packing film during transportation.



选择性配备
OPTIONAL EQUIPMENT

- 1) 自动喂料机
Auto Loader
- 2) 边料自动回收机
Side feed auto-recycling machines
- 3) 注胶本机
Note glue machine
- 4) 全自动换卷
Automatic configuration
- 5) 冷却水塔
Cooling towers
- 6) 空压机
Air Compressor
- 7) 干燥机
Desiccant
- 8) 机械手汽缸轴自动复位
Mechanical hand air expanding shaft automatic reset
- 9) 边料二次牵引
Side two traction
- 10) 左右绕边装置
Arround a serging device
- 11) 触摸屏
Touch screen

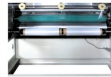


DF-1000单、双层共挤拉伸膜机组

DF-1000 Single/Double-layer Co-extrusion Stretch Film Machine

本机组以LLDPE(线性低密度聚乙烯)为主要原料,采用几种不同牌号的树脂,通过挤出机挤出而生产出具有自粘性的单面粘或双面粘拉伸缠绕膜,该膜具有较高的拉伸强度、抗穿刺能力及耐冲击性。缠绕膜具有良好的回缩记忆及自粘性,能使包裹物聚成一个整体,防止运输时内落倒塌及灰尘污染,并且该膜还具有优良的透明度和延伸性,能使包裹物美观大方,经济实用。可广泛应用于大宗货物的集装化托盘包装,是运输中用热收缩包装膜较好的替代产品。

This unit uses LLDPE as main material and adopts several kinds of resins to manufacture the single/double-side self-sticky stretch wrapping film. The film has good tensile strength, anti-pricking ability and impact strength. Its good shrinking memory function and self-sticky can make goods integrity to prevent goods from loosening and collapsing during transportation and being polluted by dust. The transparency and tensile strength of this product can make the packaging beautiful, economical and practical. The film can be widely used in wrapping of palletized goods. It's a good substitute for hot shrinking packaging film during transportation.



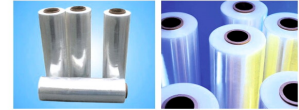
主要技术参数 / Main Technical Parameter

项目/规格	Item/Model	1250mm单层 Single-layer	1250mm双层共挤 Double-layer
螺杆直径	Screw diameter (mm)	75x1	65x2
长径比	L/D ratio of screw (L/D)	30:1	30:1
电机功率	Main motor power(kw)	30x1	18.5x2
机头宽度	Width of die head (mm)	1250	1250
成品厚度	Width of finished products (mm)	1000(500×2 rollers)	1000(500×2 rollers)
成品厚度	Thickness of finished products (mm)	0.017-0.05	0.017-0.05
膜层结构	Structure of film layers	—	A/B
最大产量	Max output (kg/h)	100	100
机械转速	Linear speed of machinery (m/min)	50-100	50-100
总功率	Total power(KW)	120	140
外形尺寸(长×宽×高)	Overall dimensions (L×W×H)(mm)	8000×3000×3000	8000×3500×3000
重量(1/2磅)	Weight (T/About)	7	8

外观数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice

DF-50155型 单层缠绕膜机组

DF-50155 Single layer Stretch Film Making Machine



选择性配备 / OPTIONAL EQUIPMENT

- 1) 自动上料机 Auto loader 2) 干燥料斗 Dryer hopper 3) 气胀轴 Air shaft 4) 废边收卷装置 Waste film device 5) 胶水泵 Glue pump



主要技术参数 / Main Technical Parameter

型号	Model	DF-50	DF-55
螺杆直径	Diameter of Screw Stem	50mm	55mm
螺杆长径比	Major Diameter Ratio of Screw Stem(L/D)	30:1	30:1
螺杆转速	Rotatoin Speed of Screw Stem	10-120rpm	10-120rpm
制品宽度	Folding Width of Products	200-500mm	200-500mm
产品厚度	Thickness	0.008-0.04mm	0.008-0.04mm
主电机功率	Main Motor Power	11kw	15kw
加热功率	Heating Power	15kw	20kw
整机重量	Machine Weight	3T	4T
外形尺寸	Overall Dimensions(L×W×H)	5600×1500×1800mm	6000×1500×2500mm

外观和数据如有变化,恕不另行通知 Technical Parameters are subject to change without prior notice

GT-B 300 高速全自动保鲜膜复卷机

GT-B 300 HIGH SPEED AUTOMATIC CLING FILM REWINDING MACHINE

用途 USE

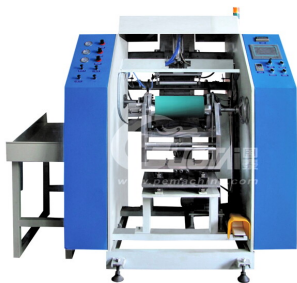
本机是保鲜膜自动分卷的理想设备。本机采用微电脑人机界面，PLC程序控制，分卷米数随意设定，分卷米数精准。

自动上料、自动换卷、自动分割、节能环保。主机采用变频调速控制，分卷稳定。

Performance and Characteristics

This is a ideal machine for making the preservative film separately rolling automatically. The machine is adopt micro-computer touchscreens, PLC program control, separate rolling length can set at random, precision separate rolling length. Automatic loading, changing, cutting environmental protection.

The main part use inverter adjusting controller, rolling stable.



GT-A 300 全自动保鲜膜复卷机

GT-A 300 AUTOMATIC CLING FILM REWINDING MACHINE



主要技术参数	Main Technical Parameter	
子卷宽度(成品)	Width of finished products(mm)	250mm or 300mm
主电机功率	Power of motor(kw)	2.2
机器速度	Speed of machinery (m/min)	1000
上卷形式	Roll laying mode	Automatic
母卷直径	Diameter of parent roll(max)mm	Φ300
母卷宽度	Width of parent roll(max)mm	250mm,300mm
母卷纸管直径	Core specification of parent roll	3"
子卷宽度	Width of sub-roll(mm)	250mm,300mm
子卷长度	Film length of sub-roll(max)m	10m-200m
子卷纸管直径	Core specification of sub-roll	1.5" or 1"
机器重量	Weight(T)	1T

GT-500 全自动保鲜膜复卷机

GT-500 AUTOMATIC STRETCH FILM REWINDING MACHINE

用途 USE

本机主要用途是将缠绕膜大卷径分成小卷径。通过复卷可以纠正产品的错层，提高卷材的平整度、外观质量等技术。

It is a kind of multi-functional machine integrated with rewinding. It mainly slits large-sized stretch film into small ones which avoids the split-level film and improves the technical index of product such as level and appearance quality etc.



主要技术参数	Main Technical Parameter	
母卷宽度	Width of parent roll	500mm
母卷纸管直径	Core specification of parent roll	Φ76mm
母卷放卷直径	Diameter of parent roll(max)mm	Φ400mm
子卷宽度	Width of sub-roll	500mm
子卷纸管直径	Core specification of sub-roll	Φ76mm
子卷收卷直径	Diameter of sub-roll(max)mm	Φ145mm
机器速度	Machine speed (Max)	800 m/min
电压	Electrical Power	380Vac
电机功率	Power (kw)	2.2kw
上卷形式	Roll Laying Mode	Automatic
机器外形尺寸	L×W×H	1300×1050×1645mm
机器重量	Weight (Kg)	800kg

GTSF 600/1000 型PE保鲜膜机

GTSF 600/1000 TYPE PE FILM PRESERVATION MACHINE

用途 USE

本机主要用途是将缠绕膜大卷径分成小卷径。通过复卷可以纠正产品的错层，提高卷材的平整度、外观质量等技术。

It is a kind of multi-functional machine integrated with rewinding. It mainly slits large-sized stretch film into small ones which avoids the split-level film and improves the technical index of product such as level and appearance quality etc.



主要技术参数	Main Technical Parameter		
型号	Model	500	1000
分卷宽度	Rolling Width	500mm	1000mm
分卷速度	Rolling speed	600m/min	600m/min
电源	Power supply	AC220V 50Hz	AC220V 50Hz
功率	Power	1.5kw	2.5kw
电机		2.5kw	3kw
外形尺寸	Overall dimensions	1350×1000×1800mm	1350×1800×1800mm
重量(约)	Weight(about)	400kg	500kg
		500kg	700kg

BUBBLE SERIES 气泡(膜)膜机组
BUBBLE (PAD) FILM UNIT



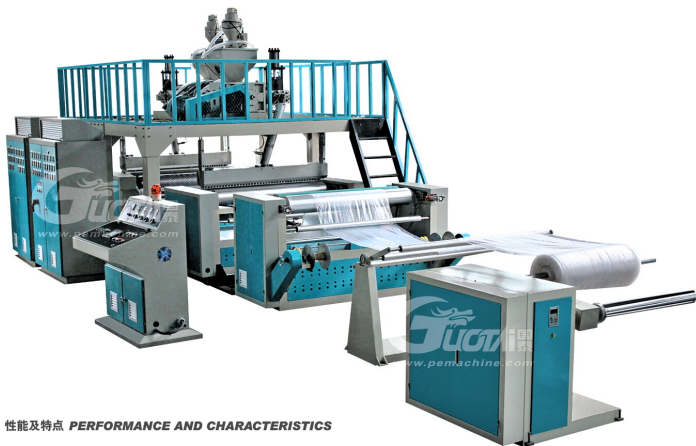
收边料系统
Receive side system



复合压膜系统
Composite film system



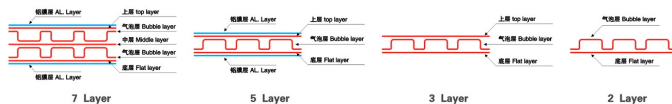
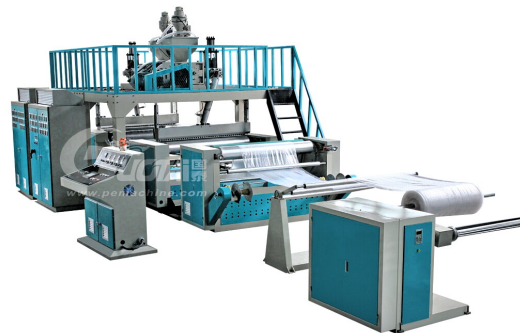
大小吸泡辊
The size of bubble suction roller



性能及特点 PERFORMANCE AND CHARACTERISTICS

本机适用LDPE与LLDPE的塑料粒子。生产的制品可替代纸质封袋和纸质复合包装膜，具有环保、防水、抗震等优良性能。本机主要有挤出机、真空气泡成型机构、点断机构、收卷机构、裁切机构、收卷机构、电气控制系统七大主要部件组成，实现原料从加料入口，直至成品收卷自动控制的机电一体化产品。

This machine uses LDPE, LLDPE granule material to produce air bubble film, which widely used as post parcel packing, precise instruments packing furniture packing etc. This machine is composed of extruder, air bubble forming device, perforation device, winding device, cabinet control system.

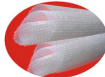


主要技术参数 / Main Technical Parameter		GT-1500	GT-2000	GT-2500	GT-3000
型号 / Model		GT-1500	GT-2000	GT-2500	GT-3000
主机挤出机螺旋直径 / Main Screw dia		φ 80mm	φ 90/90mm	φ 105/90mm	φ 110/100mm
副挤出机螺旋直径 / Minor Screw dia		φ 65mm	φ 80mm	φ 90mm	φ 100mm
产品宽度 / Finished film width		1500mm	2000mm	2500mm	3000mm
产量 / Output		90kg/h	110kg/h	150kg/h	200kg/h
主电机功率 / Main motor power		22kw	30/22kw	45/20kw	45/37kw
副电机功率 / Minor motor power		15kw	22kw	30kw	37kw
功率 / Total power		122kw	200kw	243kw	263kw
长径比 / L/D		30:1	30:1	30:1	30:1
电压 / Power supply			380/3/4/50V(三相五线制)		

外形和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

GTPE4000-2500系列聚乙烯气垫膜机组

GTPE1000-2500 Series The PE Bubble Film Making Machine



该机组采用一次性成型工艺，生产效率高，制品质量好，机械结构设计科学合理，运行平衡可靠，操作维护方便。聚乙烯气垫膜（又称聚乙烯气垫膜）其中分为普通聚乙烯气垫膜与复合聚乙烯气垫膜机组，是当前普遍使用的一种包装材料，不仅具有良好的减震性、抗冲击性、热合性；还有耐腐蚀、透明度好等优点，广泛应用于家用邮政包裹、精密仪器、自行车、聚氨酯家具等多种包装。

This machine adopts once-through shaping technique, thus has high efficiency and excellent product quality. This machine set has such features as scientific and reasonable structure design, smooth and reliable running and convenient operation and maintenance. Polyethylene air-cushion film (also called polyethylene bubble film), which is divided into two kind: ordinary polyethylene air-cushion film and composite polyethylene air-cushion film, is a kind of packing material which has been widely used at present. It not only has good cushioning effect, shock resistance and heat-sealing performance, but also has such advantages as good corrosion resistance and transparency, etc. so it has been widely used for packing, household wares, post parcel, precise instrument, bicycle, polyurethane furniture, etc.

生产流程图 Production Process



选择性配备 OPTIONAL EQUIPMENT

- 1) 自动喂料机 2) 自动换卷收卷装置 3) 气源轴
1)AUTO LOAD 2)AUTOMATIC CHANGE ROLLER 3)AIR SHAFT

主要技术参数 Main Technical Parameter

型号	Model	GTPEG-1000	GTPEG-1200	GTPEG-1500	GTPEG-2000	GTPEG-2500
螺杆直径	Screw Diameter	φ60mm	φ75mm	φ95mm	φ110mm	φ110mm
长径比	L/D	28:1	28:1	28:1	28:1	28:1
产品宽度	Film Width	1000mm	1200mm	1500mm	2000mm	2500mm
产量	Output	50Kg/h	70kg/h	100kg/hour	150kg/hour	180kg/hour
线速度	Speed	1100m/hour	1100m/hour	1100m/hour	1100m/hour	1100m/hour
总功率	Total Power	48Kw	58Kw	68Kw	100Kw	130Kw
机器重量	Machine Weight	4T	5T	6T	7T	8T

GTQB-800/1000气垫膜制袋机

GTQB-800/1000 Bubble Film Bag Making Machine



主要技术参数 Main Technical Parameter

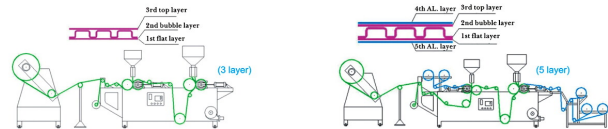
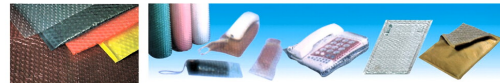
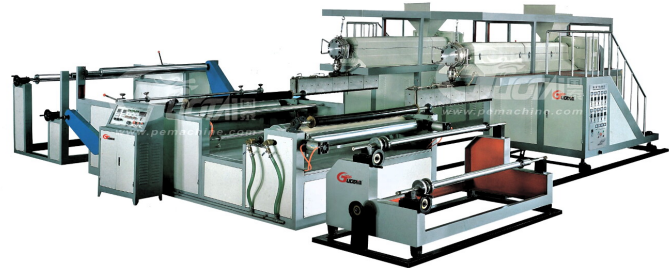
型号	Model	GTQB-800	GTQB-1000
最大宽度	Max width (mm)	800	1000
最大长度	Max Length(m)	800	800
生产能力	Capacity(pcs/min)	20-120	20-120
功率	Power(kw)	3.2	4.0
重量	Weight(T)	1.5	2.0

GTPEG-1000-2000系列聚乙烯复合气垫膜机组

GTPEG-1000-2000 Series The Compound Polyethylene Bubble Film Making Machine

1. 此机亦可生产五层镀铝复合气垫膜，四层镀铝复合气垫膜，以及三层和二层气垫膜。
2. 对原料（LDPE、再生塑料、LLDPE）适应性强；
3. 选购不同花槽模具，可生产φ6-32范围的各种气泡规格；
4. 整机变频调速控制，有效降低能耗。

（二个挤出机，二-五层膜形成，其中最外层为镀铝膜）
(two extruders,two to five film layers,with out layer is the aluminized film.)



主要技术参数 Main Technical Parameter

型号	Model	GTPEG-1000	GTPEG-1200	GTPEG-1500	GTPEG-2000
主副挤出机螺杆直径	Main and min Screw Diameter	φ60mm φ50mm	φ65mm φ55mm	φ85mm φ65mm	φ95mm φ70mm
长径比	L/D	28:1	28:1	28:1	28:1
产品宽度	Film Width	1000mm	1200mm	1500mm	2000mm
产量	Output	120Kg/h	160kg/h	180kg/hour	250kg/hour
线速度	Speed	1100m/hour	1100m/hour	1100m/hour	1100m/hour
总功率	Total Power	78Kw	96Kw	120Kw	165Kw
机器重量	Machine Weight	5T	6T	7T	9T

外观和参数如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice!

GT500-600高速三边封中封制袋机

GT500-600 High-speed Full automatic three side(mid-sealing)Bag-making Machine

该机采用工业计算机控制, 屏幕显示, 同步定长, 光电纠偏, 两重变频调速, 可调边料自动收卷, 批数自动输出, 具有机构合理, 操作简便, 使用可靠, 维修方便, 制袋精度高等优点特性, 集国内外设备优点, 光、电、气为一体, 进口双伺服马达驱动, 是一台高品质, 高速度, 适应软包装市场所推崇的新产品。
This machine is adopted with industrial computer control, screen displaying, synchronous length photo-electricity correcting device, two means of frequency governors, it can make border-material adjustable and automatic unwinding and make batch quantity output automatic with rational structure, simplicity of operation, stable performance, ease of maintenance, high precision, etc. Excellent performance. It is a high-quality high-speed new product, which adapts to the market of soft packaging, integrates the virtues of equipment at home and abroad, photo, electricity and gas and is driven by the imported double-servo motor.



主要技术参数 Main Technical Parameter

型号	卷材最大直径	制袋尺寸宽度	制袋尺寸长度	制袋能力	总功率	冷却水	机器重量	外形尺寸
Model	Max. Diameter of Roll Material	Bag-making Width	Bag-making Length	Bag-making Capability	Total Power	Cooling Water	Weight of Machine	Overall Dimensions
GT500	φ600mm	60-500mm	30-500mm (最长用倍速)	30-150 pcs/min	32kw	5L/min	5500kg	L11550 * W2300 * H1865mm
GT600	φ600mm	60-600mm	30-500mm (最长用倍速)	30-150 pcs/min	35kw	5L/min	6000kg	L11550 * W2400 * H1865mm

GT300 合掌机

GT300 Center Sealing Machine

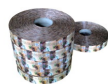
该机主要适用于生产PVC、PET中封套标的专用设备, 整机具有高性能的控制系统和设计合理的机械构造, 设备能运行稳定, 工作效率高, 是生产各类中封套标必不可少的理想设备。

The machine is mainly used for middle sealing and sticking of trade mark of PVC/PET. The equipment has high performance of control system and mechanical structure with reasonable design. The operation of the machine is stable. The work efficiency is high. It is an essential ideal equipment for middle sealing and sticking of marks.



主要技术参数 Main Technical Parameter

合掌最大宽度	Max. Sealing width	300mm
合掌最小宽度	Min. Sealing width	20mm
最大收卷直径	Max. unwinding dia.	φ700mm
最大放卷直径	Max. unwinding dia.	φ600mm
斜偏精度	Precision for edge adjust	±0.1mm
合掌速度	Max. Sealing speed	300m/min
电源电压	Power	380V/50Hz
整机功率	Total power	5kw
整机重量	Weight	1000kg
外型尺寸	Measurement	3180 * 1450 * 1550 mm



BGF系列干法复合机

BGF Series Dry Laminating Machines



主要技术参数 Main Technical Parameter

机型	Model	BGF-600	BGF-800	BGF-1000
复合宽度 <td>Width of laminating</td> <td>600mm</td> <td>800mm</td> <td>1000mm</td>	Width of laminating	600mm	800mm	1000mm
复合层数 <td>Laminating stratification</td> <td>2layers</td> <td>2layers</td> <td>2layers</td>	Laminating stratification	2layers	2layers	2layers
复合速度 <td>Laminating speed</td> <td>10-70m/min</td> <td>10-70m/min</td> <td>10-70m/min</td>	Laminating speed	10-70m/min	10-70m/min	10-70m/min
卷材直径 <td>Diameter of Roll material</td> <td>600mm</td> <td>800mm</td> <td>800mm</td>	Diameter of Roll material	600mm	800mm	800mm
烘箱温度 <td>Oven temperature</td> <td>110°C</td> <td>110°C</td> <td>110°C</td>	Oven temperature	110°C	110°C	110°C
总功率 <td>Total power</td> <td>36kw</td> <td>49kw</td> <td>54kw</td>	Total power	36kw	49kw	54kw
重量 <td>Weight</td> <td>4200kg</td> <td>4700kg</td> <td>5400kg</td>	Weight	4200kg	4700kg	5400kg
外形尺寸 <td>Overall dimension</td> <td>7500 * 1700 * 2700mm</td> <td>7500 * 1900 * 2700mm</td> <td>7500 * 2100 * 2700mm</td>	Overall dimension	7500 * 1700 * 2700mm	7500 * 1900 * 2700mm	7500 * 2100 * 2700mm

QDF系列光电纠偏高速复合机

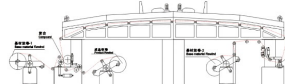
QDF Series of Photoelectric Errorcorrection High-speed Laminating Machines

用途 USE

该机适用于BOPP、PET、PP、铝箔、纸类等卷材材料, 两层多次复合, 生产高强度, 高保鲜, 耐撕裂等高品质的复合材料。
Machines in this series are suitable for reel-shape materials such as BOPP, PET, CPP, aluminum foil, and paper, 2-layer repetitious laminating, high strength production, producing high-quality compound materials with high freshness preserving, and boiling & steaming resistance.

特点 CHARACTERISTICS

1. 主机采用进口变频同步调速, 使运转更平稳。
2. 网纹辊上胶, 胶辊传胶两种方式。
3. 气送胶涂布器, 操作简便自动。
4. 烘道四段加热, 可分段控温。
5. 放卷光电纠偏, 自动张力。
6. 收、卷卷筒与双工位翻卷式结构, 可实现不停机换料。
7. 复合润滑油加热系统, 恒温控制。
8. 双频变频同步控制, 可实现不停机换料。
9. 放卷光电纠偏, 自动张力。
10. 4-sect heating in drying tunnel, possible to control temperature by segments with photoelectric error correction for unreeing, with automatic tensioning.
11. Double frequency conversing synchronic limiting is adopted for entry port of main machine, making more stable operation.
12. Two means of glue applying, covebeling roll sizing and rubber roll guling.
13. Top air style oven open, initiative guiding roll in oven.
14. 4-sect heating in drying tunnel, possible to control temperature by segments with photoelectric error correction for unreeing, with automatic tensioning.
15. Photoelectric error correction for unreeing, with automatic tensioning.
16. Reeling and unreeing by tumbling dual-station mechanism, realizing auto material change without machine halt.
17. Oil warming system for composite reel, constant temperature control.



工作原理图 (Working principle drawing)



主要技术参数 Main Technical Parameter

机型	Model	QDF-600	QDF-800	QDF-1000
复合宽度 <td>Width of laminating <td>600mm</td> <td>800mm</td> <td>1000mm</td> </td>	Width of laminating <td>600mm</td> <td>800mm</td> <td>1000mm</td>	600mm	800mm	1000mm
复合层数 <td>Laminating stratification <td>2layers</td> <td>2layers</td> <td>2layers</td> </td>	Laminating stratification <td>2layers</td> <td>2layers</td> <td>2layers</td>	2layers	2layers	2layers
复合速度 <td>Laminating speed <td>10-120m/min <td>10-120m/min <td>10-120m/min</td> </td></td></td>	Laminating speed <td>10-120m/min <td>10-120m/min <td>10-120m/min</td> </td></td>	10-120m/min <td>10-120m/min <td>10-120m/min</td> </td>	10-120m/min <td>10-120m/min</td>	10-120m/min
卷材直径 <td>Diameter of Roll material <td>φ800mm</td> <td>φ800mm</td> <td>φ800mm</td> </td>	Diameter of Roll material <td>φ800mm</td> <td>φ800mm</td> <td>φ800mm</td>	φ800mm	φ800mm	φ800mm
烘箱温度 <td>Oven temperature <td>120°C</td> <td>120°C</td> <td>120°C</td> </td>	Oven temperature <td>120°C</td> <td>120°C</td> <td>120°C</td>	120°C	120°C	120°C
总功率 <td>Total power <td>44kw</td> <td>48kw</td> <td>52kw</td> </td>	Total power <td>44kw</td> <td>48kw</td> <td>52kw</td>	44kw	48kw	52kw
重量 <td>Weight <td>7500kg</td> <td>8200kg</td> <td>8900kg</td> </td>	Weight <td>7500kg</td> <td>8200kg</td> <td>8900kg</td>	7500kg	8200kg	8900kg
外形尺寸 <td>Overall dimension <td>9600 * 2450 * 3300mm</td> <td>9600 * 2650 * 3300mm</td> <td>9600 * 2850 * 3300mm</td> </td>	Overall dimension <td>9600 * 2450 * 3300mm</td> <td>9600 * 2650 * 3300mm</td> <td>9600 * 2850 * 3300mm</td>	9600 * 2450 * 3300mm	9600 * 2650 * 3300mm	9600 * 2850 * 3300mm

外形尺寸图 (Technical Parameters are subject to adjust without prior notice)

用途 USE

该机适用于膜/层复合、纸/膜复合、铝/膜复合等包装行业中各种材料的复合。
Machines in this series are suitable for composition of all kinds of materials in packing industry such as plastic-film, paper-pastic and aluminum-pastic compositions.

特点 CHARACTERISTICS

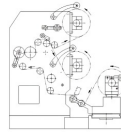
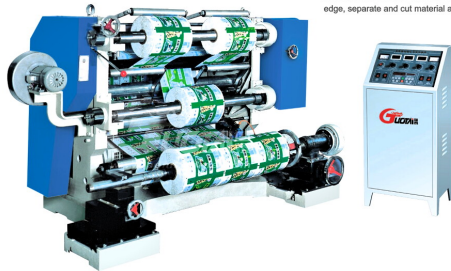
1. 主机采用进口变频同步调速, 使运转更平稳。
2. 网纹辊上胶, 胶辊传胶两种方式。
3. 复合润滑油加热系统, 恒温控制。
4. 收、卷卷筒与双工位翻卷式结构, 可实现不停机换料。
5. 烘道四段加热, 可分段控温, 箱内导辊主动。
6. Frequency conversing synchronic limiting is adopted for entry port of main machine, making more stable operation.
7. Two means of glue applying, covebeling roll sizing and rubber roll guling.
8. Oil warming system for composite reel, constant temperature control.
9. Composite oil heating system, constant temperature control.
10. Tension magnetic powder for reeling and unreeing, photoelectric error correction for unreeing.
11. 4-sect heating in drying tunnel, possible to control temperature by segments, initiative guiding roll in box.

LFQ-A 系列立式自动分条机

LFQ-A Series Vertical Automatic Slitting & Rewinding Machine

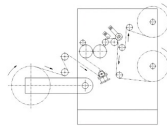
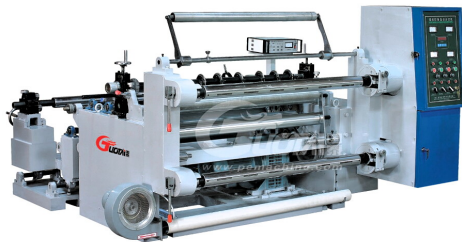
该机适用于BOPP、PET、OPP、CPE、PVC、PE、铝箔、纸等各种卷材材料的分条。在生产过程中根据不同需要对材料进行切边、分切等

This machine is suitable for slitting and rewinding such various roll materials as BOPP, PET, CPP, CPE, PVC, aluminum foil and paper, etc. and can cut edge, separate and cut material according to different requirements during production.



WFQ 系列卧式电脑分条机

WFQ Series Horizontal Type Computer Slip-separating Machine



穿膜图 Across membrane chart

主要技术参数	Main Technical Parameter			
机型	Type	WFQ-700	WFQ-1100	WFQ-1300
卷材最大宽度	Max. Width of Mother	600mm	1000mm	1200mm
卷材最大直径	Max. Diameter of Mother Roll	φ600mm	φ600mm	φ600mm
卷材成品宽度	Width of Final Roll	30 - 600mm	30 - 1000mm	30 - 1200mm
分切速度	Slitting and Rewinding Speed	5 - 180m/min	5 - 180m/min	5 - 180m/min
电机功率	Motor Power	2.7kw	3 Kw	3.5kw
整机重量	Weight of Machine	180kg	2200 kg	2200 kg
外形尺寸	Overall Dimension	2100 × 1800 × 1200mm	2100 × 2000 × 1200mm	2200 × 2100 × 1200mm

外观和规格如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice

GTM电脑高速自动分切机

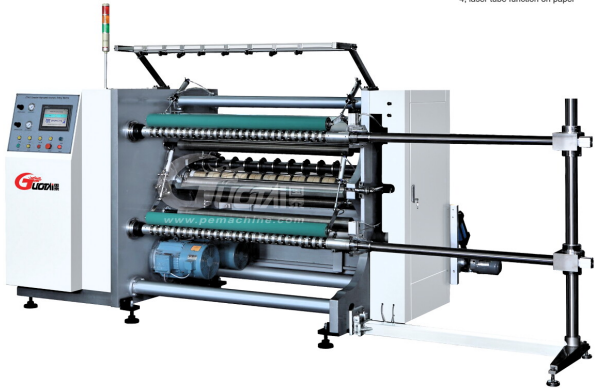
GTM COMPUTER HIGH-SPEED AUTOMATIC SLITTING MACHINE

本机适用于玻璃纸、PET、OPP、CPP、PE、PS、PVC及电脑防伪标签、电子电路、光学材料、膜卷、箔卷、各种纸卷、胶卷及印刷后之各种材料的分切。

The machine applies to cellophane, PET, OPP, CPP, PE, PS, PVC and computer security labels, electronic components, optical materials, film roll, all kinds of paper rolls, film and printing of various materials to slitting.

- 选配:
1. 放料液压升降机构
 2. 静电消除刷
 3. 伺服电机
 4. 覆膜时纸管功能

- Optional:
1. discharge hydraulic lift structure
 2. static elimination brush
 3. servo motors
 4. laser tube function on paper



特点

1. 放卷部分: 采用无轴空压夹取方式, 配备空压夹头, 夹取原料快速, 上料简单, 单人即可操作。纠偏采用进口LPC纠偏装置, 即可实现导边导正也可实现导印刷矫正。放卷张力通过独立的失重变频器电机对原始预设参数的电脑计算实现恒定的张力。
2. 收卷部分: 采用三电机卷取方式, 收料轴采用进口中心式气压差差轴及自动张力补偿系统, 使收料张力不断完善并建立宽区的游移性去脉。
3. 收卷压缩部分: 本机配备两组气压自动升降压板, 张力由电脑自动控制。
4. PLC控制系统: 采用进口PLC实现精确和稳定的控制功能, 真彩触摸屏使图像显示简洁美观。

Features:

1. Unwinding unit: it adopt non-axial Air pressure and get way with Air Chuck, who is caught taking raw materials fast, easy loading, single-person operation. EPC (Edge position control) use imported LPC corrective device, it can achieve guide function by material edge as well as printed mark. Unwinding tension through an independent vector variable frequency electrical parameters of the original pre-computing to achieve a constant tension.
2. winding Unit: It use of three motor winding way, rewinding shaft is import slip shaft that is pressure in center by pneumatic; With automatic tension compensation system, so that rewinding tension is clearly don't adjust tension in accordance with the speed and diameter increases.
3. winding sticks pressure unit: The machine is equipped with two sets of pneumatic pressure automatic lifting sticks, tension automatic control by computer.
4. PLC control system: Adopt imported PLC to achieve accurate and stable control, true color touch screen display to enable simple and beautiful images.

主要技术参数	Main Technical Parameter		
卷材宽度	Jumbo roll width	1000mm	1300mm
放料直径	Diameter of roll	1000mm	1000mm
收卷直径	Diameter of rewinding	600mm	600mm
纸筒内径	Inner dia. of paper core	3" or 76mm (optional: 6" or 152mm)	3" or 76mm (optional: 6" or 152mm)
分切速度	Slitting speed	10-400m/min	10-400 m/min
成品最小宽度	Min. width of produce	<0.1mm	<0.1mm
总功率	Total power	30kw	30kW
整机重量	Weight	3800kg	4500kg
外形尺寸(长×宽×高)	Overall dimension (L X W X H)	2400mm × 4000mm × 1900mm	2700mm × 4000mm × 1900mm

外观和规格如有变化，恕不另行通知 Technical Parameters are subject to change without prior notice

SJ-A90, 100, 110, 120 风冷热切再生塑料造粒机

Wind-cooling Hot-cutting plastic Recycling Compounding Machine

本机以HDPE、LDPE废膜为原料经挤出风冷热切制成颗粒，质量好、无气孔、无水分，该机配置强制料器，快速换筛器，自动控制仪。此 raw materials like waste films of HDPE and LDPE are extruded through the extruder, and then are cooled through wind and cut hotly into granules, featuring in fine quality, bubble free and moisture free. The machine is equipped with a forced feeder, fast mesh changer and automatic thermocontroller.



主要技术参数		Main Technical Parameter			
机型	Model type	SJ-90	SJ-100	SJ-110	SJ-120
螺杆直径	Diameter of Screw Stem	φ90	φ100	φ110	φ120
螺杆长径比	Major Diameter Ratio of Screw Stem	L/D 20, 1-22, 1	L/D 20, 1-22, 1	L/D 20, 1-22, 1	L/D 20, 1-22, 1
螺杆转速	Rational Speed of Screw Stem	10-100/min	10-100/min	10-100/min	10-100/min
主电机功率	Main Motor Power	22kw	22kw	30kw	37kw
产量	Output	68kg/h	95kg/h	120kg/h	135kg/h
整机重量	Weight of overall(kg)	2900kg	2900kg	3000kg	3200kg
占地尺寸(长×宽×高)	Cover dimensions (L×W×H)(mm)	4000×1500×1800	4000×1500×1800	4000×1500×1800	4600×1500×1800

SJ-B90, 100, 110, 120塑料再生造粒机 Plastic Recycling Machine

本机适用于 HDPE、LDPE、PP 等废塑料再生造粒。该机配置快速电动换筛装置，自动温度控制，切粒机采用调速电机与挤出机出料速度与同步切粒，该机组产量高，性能稳定，操作方便，经济效益好。

This machine is suitable for regeneration and granulation of waste plastics, as HDPE, LDPE, and PP, etc. It is equipped with quick motor-operated filter-screen-replacing unit and automatic temperature control. The granulating crusher uses adjustable speed motor, pelleting with an extruding machine at the same discharging speed synchronistically. The unit is easy to operate, with a high output, steady performance, and favorable economic benefit.



主要技术参数		Main Technical Parameter			
机型	Model type	SJ-90	SJ-100	SJ-110	SJ-120
螺杆直径	Diameter of Screw Stem	φ90	φ100	φ110	φ120
螺杆长径比	Major Diameter Ratio of Screw Stem	L/D 20, 1-22, 1	L/D 20, 1-22, 1	L/D 20, 1-22, 1	L/D 20, 1-22, 1
螺杆转速	Rational Speed of Screw Stem	10-100/min	10-100/min	10-100/min	10-100/min
主电机功率	Main Motor Power	22kw	22kw	30kw	37kw
产量	Output	68kg/h	95kg/h	120kg/h	135kg/h
整机重量	Weight of overall(kg)	2900kg	2900kg	3000kg	3200
占地尺寸(长×宽×高)	Cover dimensions (L×W×H)(mm)	4000×1500×1800	4000×1500×1800	4000×1500×1800	4000×1500×1800

SJ-C90, 100, 110, 120型 再生塑料造粒机

SJ-C90, 100, 110, 120Waste Plastics Recycling Machine

SJ-C90、100、110、120型 再生塑料造粒机，适用于低电压，聚丙烯等塑料再生造粒。该机设有自动恒温控制，电动换筛装置，如果用户粉碎粒，可另配强制推料装置。切粒机采用调速电机调速，可根据主机出料速度与同步切粒。该机具有产量高，噪音小，性能稳定，操作方便等特点，是一种较理想的废塑料薄膜再生造粒机型。

SJ-C90, 100, 110, 120Waste Plastics Recycling Machine is used for recycling of the used and waste plastic materials. It is equipped with automatic constant temperature, electric changing filter nets. It also can pelletize the crushing material after fitting with a loader. The cutting machine adopts speed regulating motor which can cut the material according to the feeding speed of the extruder. With such features as high output, low noise, stable performance and easy operation, it is a more ideal waste plastic film regenerative pelletizer.



主要技术参数		Main Technical Parameter						
型号	Model	螺杆直径	螺杆长径比	螺杆转速	主电机功率	产量	整机重量	外型尺寸
Model	Diameter of Screw Stem	Major Diameter Ratio of Screw Stem	Rational Speed of Screw	Main Motor Power	Output	Maching Weight (KG)	Overall Dimensions (L×W×H)	
SJ-90	85mm	20:1-22:1(L/D)	10-110rpm	22kw	60kg/h	2000	5800×1500×1100	
SJ-100	95mm	20:1-22:1(L/D)	10-110rpm	22kw	90kg/h	2100	5900×1300×1200	
SJ-110	105mm	20:1-22:1(L/D)	10-110rpm	30kw	110kg/h	2200	6000×1350×1300	
SJ-120	110mm	20:1-22:1(L/D)	10-110rpm	37kw	130kg/h	2500	6200×1400×1350	

SJ-D 高速塑料再生造粒机 High-speed Recycling Machine

本机组可将经过清洗、破碎的废旧聚乙烯、聚丙烯塑料加工成粒子，作为再次成型加工的原料。本机组的挤出机减速器采用20CrMnTi合金钢制造的硬齿轮减速器螺杆、料筒采用38CrMoAlA合金钢经氮化处理，使用寿命长。本机组由主副挤出机、水环、合金旋刀切粒机组成，也可根据用户需要配备干法吹风机。

his assembly can be used to process clean or old broken PP/PE plastics into granules that can be reused as the raw materials. The helical gear reducer made of 20CrMnTi alloy steel is applied to the extruder and the screw and cylinder are made of 38CrMoAlA alloy steel after nitrogen treatment, which is durable consists of main extruder and sub-extruder, water tank and cutting part with alloy rotary cutter. Besides it is optional to be collocated with drying fan

主要技术参数		Main Technical Parameter			
型号	Model	螺杆直径	螺杆长径比	螺杆转速	主电机功率
Model	Diameter of screw(mm)	Major Diameter Ratio of Screw Stem	Rational Speed of Screw	Main Motor Power	Output
SJ-D130/120	125	20:1-22:1(L/D)	10-110rpm	22kw	60kg/h
SJ-D115/110	115	20:1-22:1(L/D)	10-110rpm	22kw	90kg/h
SJ-D90	90	20:1-22:1(L/D)	10-110rpm	30kw	110kg/h
SJ-D75	75	20:1-22:1(L/D)	10-110rpm	37kw	130kg/h



BUBBLE SERIES 气泡系列造粒生产线
CRUSH ON GRANULATION PRODUCTION LINE(150-600KG/H)

适用于PP、PE、ABS、PS废边角料为原料经挤出、排气、水环切粒以及高速脱水使得粒子的外观有较大提升。
本机配自动粉碎，自动上料，强制送料，强制压料，左右换网，不停机快速换网，自动控温装置。

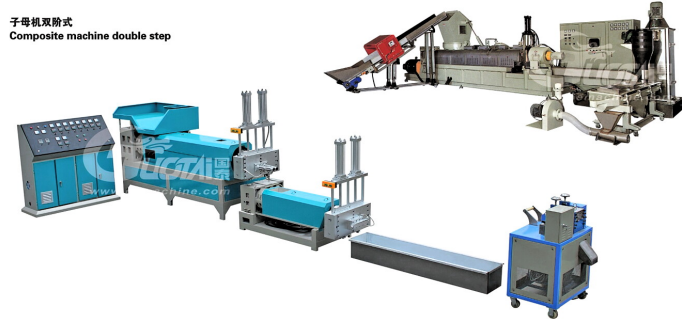
This machine is applied to pilling the leftover material of PP, PE, ABS, PS After extruding, exhausting, water-ring cutting and high-speed dehydration, it makes those plastic particles looks much better.

It equipped with auto-crusher, auto-feeder, force pucher, two sides screen changer, nonstop quick screen changer unit, and auto temperature control.



塑料回收造粒生产线(150-600kg/h)
PLASTIC RECYCLING GRANULATOR PRODUCTION LINE(150-600KG/H)

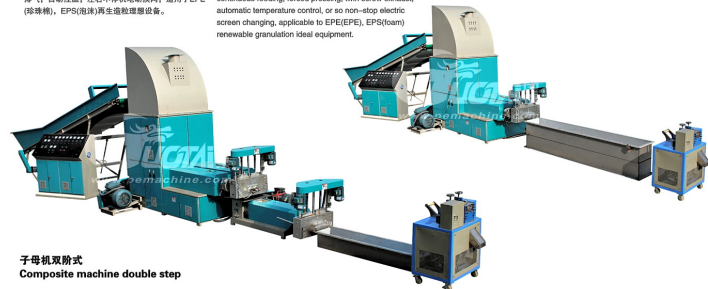
子母机双阶式
Composite machine double step



塑料回收造粒生产线(150-600kg/h)
PLASTIC RECYCLING GRANULATOR PRODUCTION LINE(150-600KG/H)

采用上下两次挤压，有单机，子母机双阶式，双螺杆共挤，高产量，输送带连续上料，强制压料，双螺杆排气，自动控温，左右不停机电换网，适用于EPE(珍珠棉)，EPG(珍珠棉)再生造粒整套设备。

It adopts two extrusion, a single, Zmu dual-band-style twin-screw co-extruded, conveyor belt, high yield, continuous feeding, forced pressing, twin screw exhaust, automatic temperature control, or so non-stop electric screen changing, applicable to EPE(EPE), EPS(isoam) renewable granulation ideal equipment.



子母机双阶式
Composite machine double step

SJ-90, 120电控制干湿造粒机组

SJ-90, 120 Electric Control Dry-Wet Grain Making Machine

用于聚乙烯、聚丙烯废膜、废丝回收造粒，机身加防护罩，操作更安全，恒温更稳定。
It is used for recovering polyethylene and polypropylene waste film and waste thread for regeneration. The machining body is equipped with protecting cover to make operation even safer and constant temperature even more stable.

主要技术参数 / Main Technical Parameter		90	120
型号	Model	90	120
主机螺杆直径	Diameter of main motor screw(mm)	95	120
副机螺杆直径	Diameter of auxiliary motor screw (mm)	90	105
主机功率	Power of main motor(kw)	15	18.5
副机功率	Power of auxiliary motor(kw)	7.5	11
切料机功率	Power of material cutter(kw)	1.5	1.5
加热功率	Power of heating(kw)	13	16
产量	Output(kg/h)	50	70-100
机重	Weight(T)	1.2	1.7



HQ-150/300塑料混炼造粒机 Plastic Grinding Milling Granulator

特点 CHARACTERISTICS

- 1、对聚氯乙烯、聚丙烯、低密度聚乙烯、高密度聚乙烯、线性低密度聚乙烯等各种软质塑料膜、袋、丝、带、片、管的原料与下脚料的回收，投入再生产。
- 2、粉碎、混合、着色能一次进行。
- 3、低速造粒，基本不破坏原料分子结构，不损环境性能。

- 1.Recycle the waste materials and leftover bits and pieces of various flexible plastic films, bags, filament, ribbon, pieces and pipes such as polyvinyl chloride, polypropylene chloride, polyethylene of higher density and linear polyethylene of lower density and put them into reproduction.
- 2.Milling, mixture and staining can be processed all in one.
- 3.Granulate at lower temperature, don't damage molecular structure of materials basically, and don't damage physical performance.

主要技术参数 / Main Technical Parameter		150L	300L
机器筒体容量	Drum Volume	150L	300L
生产能力	Production Capacity	60-80kg/h	120-160kg/h
主机机功率	Power of Main Electric Motor	18.5kw	37kw
机器外形尺寸	Overall Dimension	1800×700×1400mm	1800×900×1500mm
机器重量	Weight	1000kg	1800kg

外观和参数如有变化，恕不另行通知 / Technical Parameters are subject to change without prior notice



F-5, 6粉碎机

F-5, 6 plastic Grind Machine



F-1, 3 塑料粉碎机

F-1, 3 Plastic Grind Machine

主要技术参数 / Main Technical Parameter		电机		进料口尺寸		机重		刀数		外形尺寸	
型号	产量	Motor	Size of material	Weight	Quantity of tool	Outline diameter	Output	Weight	Quantity of tool	Outline diameter	Output
F-1	60-100kg/h	4kw	250×200	0.3T	5pcs	850×800×1300	1000kg	0.4T	5pcs	1000×750×1400	1000kg
F-3	120-200kg/h	7.5kw	400×300	0.4T	5pcs	1500×900×1700	1800kg	0.6T	5pcs	1500×900×1700	1800kg
F-5	200-300kg/h	11kw	500×300	0.6T	5pcs	1700×1200×1800	2500kg	0.8T	10pcs	1700×1200×1800	2500kg
F-6	250-350kg/h	15kw	650×400	0.8T	10pcs	1700×1200×1800	2500kg	0.8T	10pcs	1700×1200×1800	2500kg

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RQL600-1000电脑热切制袋机(快速袋制袋机)

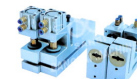
RQL600-1000 Computer Heat-Cutting Bag-Making Machine

本机适用于BOPP、OPP热收缩膜等材料的热合热切，是制作袜子袋、毛巾袋、面包袋、饰品袋的理想设备。本机背有电脑定长、光电跟踪，性能稳定（铸铝结构），速度快等特点。具备自动上胶、自动打孔、印花边等功能。

This machine is suitable for heat-sealing and heat-cutting such materials as BOPP, OPP thermal contracting films, etc. And it is a kind of ideal equipment for making socks bag, towel bag, bread bag and ornament bag, etc. The machine has such characteristics as length fixing by computer, photoelectric tracking stable performance (cast-iron structure) and jogged, etc. And has such functions as automatic gluing, automatic punching and lace heat-sealing, etc.



选购附件 OPTIONAL



打孔机 Hole puncher



主要技术参数 / Main Technical Parameter

型号	Model	600	800	1000
封切长度	Width of sealing & cutting	999mm	999mm	999mm
封切宽度	Length of sealing & cutting	580mm	780mm	980mm
封切速度	Speed of bag making	40-240pc/min	40-240pc/min	40-240pc/min
总功率	Power of motor	3kw	5kw	10kw
机器总重	Weight	700kg	850kg	950kg
外形尺寸	Outline dimension(L×W×H)	3600×1200×1700mm	3600×1400×1700mm	3600×1600×1700mm

外观和参数如有变化，恕不另行通知 / Technical Parameters are subject to change without prior notice

ZB-1200/1800型 折边收卷机

ZB-1200/1800 Hem Rewinding Machine

本机采用直流三相电机，调压无级调速，可另夹装异种材料。
This machine is adopted with current two-phase motor and stepless regulator. And other materials can also be inserted.



主要技术参数 / Main Technical Parameter

型号	Model	ZB-1200	ZB-1400	ZB-1800
最大基材宽度	Max. Width of Base Material	1200mm	1400mm	1800mm
最高收卷速度	Max. Roll speed	60m/min	60m/min	60m/min
总功率	Total Power	0.8kw	1.1kw	1.5kw
机器重量	Weight of Machine	800kg	900kg	1100kg
外形尺寸	Overall Dimensions(LxWxH)	2400×1500×1500mm	2600×1500×1500mm	3000×1500×1500mm

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X625液压摆臂式裁料机
X625Hydraulic Pressure Punching Machine



混色机
Mixer



干燥机
Hopper



自动吸料机
Auto Loader



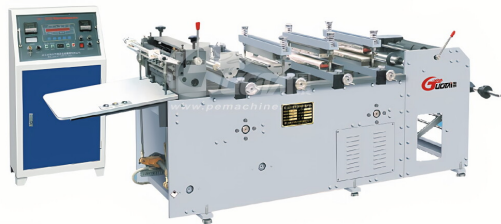
自动边料回收机
Film Online Crusher



手提袋软手把烫合机
Soft Handle Sealing Machine



FD-350/600 电脑控制多功能底封机
Computer-controlled Multifunctional Bottom-sealing Machine



精密模具
Mould



双风口风环
Double Air Vent Air Ring



DDFS-60 薄膜废料粉碎机
DDFS-60 Film Crusher



数码电晕处理机
Digital Corona Treater



快速换网器
High-Speed Net Changer



冷水机
Chiller

